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Abstract: The physicochemical, sensory and microbiological quality parameters in fresh-cut pineapple products were determined. Containers with fresh-cut pineapple in cylinders or in chunks were considered and the above parameters were studied over a period of ten days of cold storage. Differences were found in chromatic parameters between both formats, with the cylinders being more susceptible to browning. Besides, the cylinders had lower levels of acidity, texture and ascorbic acid. Fresh-cut pineapple in both formats presented slight differences, in general, in the main quality physicochemical characteristics during the ten days of refrigerated storage; with greater changes observed in the ring format. Liquid exudate increased, sucrose content decreased and a greater tendency to browning were observed during the cold storage. Sensory characteristics and microbiological control for both types of format showed a positive evaluation after eight days of storage at 5 °C. Mesophile, psychrophile, mold and yeast loads in both pineapple products were relatively low throughout their useful shelf-life, taking into account that both formats of fresh-cut pineapple products were packed in trays in normal atmosphere without chemical treatment or any additives to extend their commercial life span.

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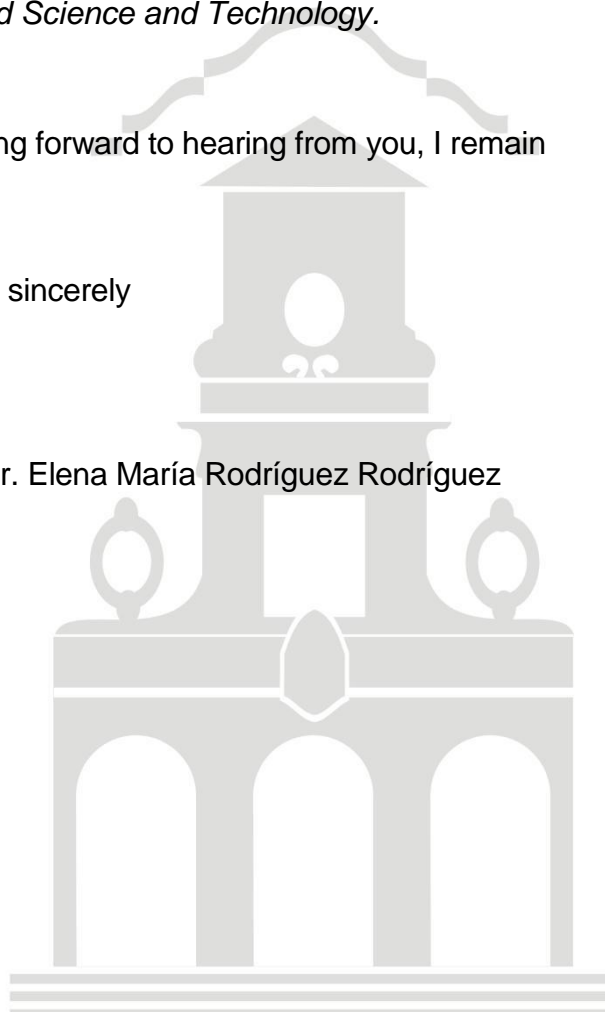
Dear Editor,

Please find enclosed herewith an electronic copy of our manuscript entitled "*Quality evaluation of minimally fresh-cut processed pineapples*" to consider its publication in *LWT Food Science and Technology*.

Looking forward to hearing from you, I remain

Yours sincerely

Dr. Elena María Rodríguez Rodríguez



Fresh-cut pineapple in cylinders or in chunks were studied for ten days at 5 °C

Physicochemical, sensory and microbiological quality parameters were analyzed

Differences of chromatic and physicochemical parameters were found in both formats

The storage time at 5 °C affected in a greater extent in cylinder format

Positive evaluation of sensory and microbiological quality was found at least 8 days

1 **Quality evaluation of minimally fresh-cut processed pineapples**

2

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ABSTRACT

10 The physicochemical, sensory and microbiological quality parameters in fresh-cut pineapple
11 products were determined. Containers with fresh-cut pineapple in cylinders or in chunks were
12 considered and the above parameters were studied over a period of ten days of cold storage.
13 Differences were found in chromatic parameters between both formats, with the cylinders
14 being more susceptible to browning. Besides, the cylinders had lower levels of acidity, texture
15 and ascorbic acid. Fresh-cut pineapple in both formats presented slight differences, in general,
16 in the main quality physicochemical characteristics during the ten days of refrigerated storage;
17 with greater changes observed in the ring format. Liquid exudate increased, sucrose content
18 decreased and a greater tendency to browning were observed during the cold storage. Sensory
19 characteristics and microbiological control for both types of format showed a positive
20 evaluation after eight days of storage at 5 °C. Mesophile, psychrophile, mold and yeast loads
21 in both pineapple products were relatively low throughout their useful shelf-life, taking into
22 account that both formats of fresh-cut pineapple products were packed in trays in normal
23 atmosphere without chemical treatment or any additives to extend their commercial life span.

24

25 *Keywords:* Fresh pineapple; Minimally processed; Storage; Physicochemical parameters;
26 Sensory and microbiological quality

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28

29 **1. Introduction**

30 Pineapple is a tropical fruit that is consumed both for its pleasant taste and for its
31 important health-promoting properties. Consumer demand is for minimally processed fresh-
32 cut fruits with an optimum degree of maturity, free from defects, and with a high organoleptic
33 and nutritional quality, together with guaranteed hygienic safety (Chonhenchob,
34 Chantarasomboon, & Singh, 2007; Gil, Aguayo, & Kader, 2006). However, quality retention
35 of these food products continues to be challenge; the precise mechanisms and dynamics of
36 deterioration are still not well understood. Minimally processed horticultural products are
37 produced at low temperatures, and the process consists of at least the following stages:
38 washing of the whole product, elimination of inedible parts, chopping, washing and
39 sanitizing. After processing, they are packed in sealed bags or trays with a plastic cover, with
40 or without a modified atmosphere, to be stored and transported in refrigerated conditions.
41 These products are ready to consume and have similar characteristics to fresh products as well
42 as a useful life of between seven to ten days.

43 Tropical pineapple cultivation is one of the most important sources of income for the
44 primary sector on the island of El Hierro (Canary Islands, Spain). The “Spanish Red” variety
45 was used in the present study, due to its adaptation to the edaphoclimatic conditions of the
46 Canary Islands. Besides, the Canary consumers are well adapted to its high acidity. In the
47 study, physicochemical, sensory and microbiological quality parameters were determined in
48 minimally processed tropical pineapples of the “Red Spanish” variety packed in two types of
49 commercial formats (cylinders and chunks). The study is of particular interest from a
50 commercial point of view, since the two types of cut (cylinders and chunks) were first
51 performed in the industry and not as a pilot laboratory project where hygienic and production
52 conditions are usually more controlled. The results obtained may provide useful and valuable
53 information regarding the storage of these products with the aim of increasing its market

54 value. In addition, the present study can serve as a point of support for subsequent evaluations
55 of different potential pineapple varieties which can be grown in the Canary Islands.

56

57 **2. Material and methods**

58 *2.1. Pineapple sampling and sample preparation*

59 Fifty-two samples of pineapple (*Ananas comosus* (L.) Merr. Cv. “Roja Española”
60 (“Red Spanish”) were provided by a farm located on the island of El Hierro (Canary Islands,
61 Spain). Each pineapple was washed with ozonated water, mechanically peeled and subjected
62 to the elimination of the vascular central trunk with industrial machinery (ABL model 6P 15,
63 Italy), resulting in pineapple cylinders with a height 9-10 cm and diameter of 7-8 cm. Half of
64 these cylinders were cut into chunks with a width of ca. 2-3 cm. Subsequently, both the
65 cylinders and chunks were packed separately in trays (ULMA, Smart 500, Spain). The
66 measurements of the amorphous polyethylene terephthalate trays (Groupe Guillin, Spain)
67 were 11.2 cm high, 9.4 cm in internal diameter and 10.6 cm in diameter at the height of the
68 opening. PET film (12 µm) KORO-GPEEL (high barrier to oxygen and water vapor) was
69 used to seal the trays. Each tray weighed between 317 and 486 g, with a mean average value
70 of 391±43 g. A total of 26 trays were packed with pineapple cylinders and another 26 with
71 chunks which were stored at 5 °C until analysis.

72

73 *2.2. Analytical methods*

74 *2.2.1 Physicochemical analyses.* These analyses were conducted in two ways:

75 *2.2.1.1 Evolutionary analyses.* These analyses were performed inside the trays at the
76 beginning and after 1, 2, 4, 6, 8 and 10 days of storage at 5 °C. Five trays were chosen at
77 random from each format and were analyzed in duplicate. Analyses of the atmosphere
78 composition (O₂ and CO₂) in the trays were performed with a PBI Dansensor compact model

79 Checkmate 9900 (Madrid, Spain). Color parameters (L, a*, b*) were measured through the
80 transparent tray using a Minolta Chroma Meter CR-300 (Wheeling, USA). Hue angle (H°),
81 Chroma (C*), browning index (ΔE) and whiteness index (WI) were calculated from previous
82 data using the appropriate formula (Aguayo, Allende, & Artés, 2003).

83 *2.2.1.2 Destructive analyses.* Destructive analyses in triplicate were performed using 3
84 randomly chosen trays of each format opened at the same times as mentioned above.

85 Pulp color (L, a*, b*, H°, C*) was evaluated directly on the pulp using the methods
86 described above. Texture (N·sec/g) was measured using a Kramer cell, model TA-HD-Plus
87 (Aname, Madrid, Spain). The amount of liquid exuded (g/100 g) in peeling and/or chopping
88 was measured in triplicate.

89 Samples of each format were minced and homogenized to analyze the remaining
90 physicochemical parameters. Moisture was determined using the AOAC method (AOAC,
91 2006). Ascorbic acid was determined using the 2,6-dichlorophenol indophenol titration
92 procedure (AOAC, 2006). Total soluble solids (TSS) were determined using a hand
93 refractometer ATAGO ATC-1 (Tokyo, Japan) and pH was measured by a WTW pHmeter (St
94 Woburn, USA). Titratable acidity (TA) was determined by a titration with NaOH, and the
95 results expressed as g of citric acid/100 g (AOAC, 2006). Total phenolic content (TP) was
96 determined by the Folin-Ciocalteu assay after extraction with 50% methanol. The results were
97 expressed as mg gallic acid equivalents (GAE)/g. The antioxidant activity was determined by
98 the DPPH method (2,2-diphenyl-1-picryl hydrazyl) as described Bondet, Brand-Williams, and
99 Berset (1997) and the method based on the radical ABTS (2,2'-azino-bis(3-
100 ethylbenzothiazoline-6-sulphonic acid) as described by Re et al. (1999). The antioxidant
101 capacity was calculated using a calibration curve prepared with Trolox (6-hydroxy-2,5,7,8-
102 tetramethylchroman-2-carboxylic acid) and the results were expressed as mmol Trolox
103 equivalents (TE)/kg. The determination of sugars was performed by high-performance liquid

104 chromatography (HPLC) according to the method described by Rodríguez-Galdón, Tascón-
105 Rodríguez, Rodríguez-Rodríguez, and Díaz-Romero (2009), with a Waters 2690 HPLC
106 equipped with a differential refractive index detector (Waters model 2414) (Waters
107 Corporation, Millford, Massachusetts, USA). A Water Carbohydrate Analysis column
108 (3.9x300 mm) and 80% acetonitrile as mobile phase were used for the separation.

109 *2.2.2 Sensory evaluation.* Sensory tests were carried out with a tasting panel of eight people
110 who were regular pineapple consumers. External general appearance, color, taste and smell by
111 acceptance-preference test (using a linear scale in intensity from 0 to 10 from unacceptable to
112 very acceptable) were evaluated. A color test (intense yellow, normal, pale yellow), sweetness
113 (very sweet, normal, tasteless) and smell (pleasant, normal, unpleasant) was also conducted.
114 Finally, the consumers were asked whether or not they would buy the product.

115 *2.2.3 Microbiological analysis.* In order to evaluate the microbiological quality of the
116 pineapple samples, aerobic mesophile, psychrophile, mold and yeast loads were determined
117 according to Spanish legislation for minimally processed vegetables (Real Decreto
118 3484/2000). Six grams of pineapple sample were weighed in duplicate and in sterile
119 conditions; after which, 0.1% peptone water (Sigma, Barcelona, Spain) was added. This
120 mixture was homogenized in a Stomacher 80 Biomaster (Seward Limited, United Kingdom)
121 for 2 min. Successive dilutions were made from this suspension. After the specific incubation
122 time (aerobic mesophiles 30 °C 72 h, psychrophiles 5 °C 7 day and, molds and yeasts 25 °C 7
123 days), the colonies were counted in plates with 30 to 300 isolated colonies.

124 *2.3. Statistics*

125 SPSS version 25.0 (SPSS Inc., Chicago, USA) was used for the statistical analyses.
126 The Kolmogorov–Smirnov test was applied to verify whether the distribution of the variables
127 was normal ($p < 0.05$). When the statistical distribution was not normal, the Kruskal-Wallis
128 non-parametric test was applied. One-Way ANOVA (Duncan's multiple range) was

129 conducted, assuming significant differences when the statistical comparison gave $p < 0.05$.
130 Correlation analysis was performed to study relationships between variables. Factor analysis,
131 using principal components as the method of factor extraction, was used to establish a more
132 simplified view of the relationship among all the parameters analyzed. A Varimax rotation
133 was carried out to facilitate the interpretation of the results. Linear discriminant analysis was
134 applied to classify the pineapple samples in homogeneous groups established by the
135 dependent variable.

136

137 **3. Results and discussion**

138 *3.1. Physicochemical analyses*

139 *3.1.1 Evolutionary study*

140 Significant decreases and increases were detected for O₂ and CO₂ concentrations,
141 respectively, throughout the 10 days of study and for both formats (Fig. 1). Other researchers
142 (Manzocco et al., 2016; Marrero & Kader, 2006; Montero-Calderón, Rojas-Graü, Aguiló-
143 Aguayo, Soliva-Fortuny, & Martín-Belloso, 2010; Pan, Zhu, & Li, 2015) reported similar
144 changes. A different behavior of the CO₂ and O₂ concentrations from day 6 of storage at 5 °C
145 was observed in the two commercial formats (cylinders and chunks). In the case of the
146 chunks, the amount of O₂ disappeared after day 6, whereas it was detected in the cylinders
147 throughout the study. On the other hand, the CO₂ concentration in the chunks increased more
148 after day 6 of storage. Chonhenchob et al. (2007) studied pineapple chunks in different plastic
149 containers observing differences according to the packaging material. The concentrations of
150 the two gases in the samples packaged in PET behaved similarly in the present study, which is
151 logical as the pineapple samples studied here, were packed with this material. When the
152 pineapples were packed with other materials (OPS and OPLA) (Chonhenchob et al., 2007),
153 the concentration of these gases remained fairly constant from the first day of packaging.

154 Results of evolutionary analysis (data not shown) did not show clear differences in L
155 and H° between both pineapple formats. In contrast, higher values ($p < 0.05$) of b^* and C^*
156 were observed in the cylinders with the opposite occurring for a^* .

157 Evolution of the browning index (ΔE) and the whitening index (WI) over storage time
158 behaved differently according to the format (Fig. 2). After day 6, the cylinders had a higher (p
159 < 0.05) ΔE index and a lower ($p < 0.05$) WI than the chunks. This finding could be explained
160 by the lower surface per weight unit in the cylinders, so the oxidative activity of the enzymes
161 was concentrated on this lower surface. Likewise, pineapples packaged in cylinders showed
162 significant differences for both indexes over the storage time; this was not observed in the
163 chunks. The ΔE index increased from day 2 in the cylinders, as these samples became darker
164 as the conservation time increased; the ΔE index remained fairly constant for the chunks. A
165 noteworthy decrease of WI with the storage time was found in the pineapple cylinders (Fig.
166 2), which was reported in a previous investigation (Hernández-Ramos, 2008). However, the
167 WI of pineapple chunks remained constant over the storage time, although there were
168 appreciable oscillations. Therefore, one can deduce that the color of the cylinders changed to
169 a greater extent than it did in the chunks.

170 *3.1.2. Destructive study*

171 Table 1 shows that L values in both formats decreased with the storage time and
172 significant differences were found in the cylinders. From day 2, the pineapples cylinders
173 showed a progressive decrease of L. The a^* , b^* and C^* values observed in both formats did
174 not change ($p < 0.05$) during the 10 days of the study. The b^* and C^* tended to be higher in
175 the cylinders than in the chunks, while the inverse was observed for a^* and H° values. The
176 tonality (H°) of the cylinders remained constant during the storage time; however, a
177 significant increase was detected in the chunks from day 6.

178 The L values obtained were lower than those published by others (Bartolomé,
179 Rupérez, & Fuster, 1995; Hernández-Ramos, 2008) who also studied the “Red Spanish”
180 variety; and were similar to those reported by Montero-Calderón et al. (2010) who used
181 “MD2”.

182 The data here (a^* , b^* and C^*) were within the ranges reported by Hernández-Ramos
183 (2008) in minimally processed pineapples; however, the results of a^* and b^* were similar to
184 and considerably higher than those described by Montero-Calderón et al. (2010), respectively.

185 There is no agreement regarding the behavior of color parameters with storage time.
186 Different investigators did not find marked changes while others found them in certain
187 parameters. Gil et al. (2006) did not find significant differences in b^* values for the "Tropical
188 Gold" variety over 9 days. Moreover, Montero-Calderón et al. (2010) found a low variability
189 in L, a^* and b^* among “Gold” cultivar fresh-cut pineapple samples, which explains their
190 heterogeneity. However, the above researchers did not find significant differences according
191 to packaging conditions or storage time. Manzocco et al. (2016) observed that L values for the
192 "Gold" variety decreased over 15 days, while a^* and b^* values remained fairly constant after
193 day 3. Likewise, Marrero and Kader (2006) detected a decrease in the L, H° and C^* values
194 after storage for 15 days at 5°C in the “Smooth Cayenne” variety. In agreement with previous
195 reports, Bierhals, Chiumarelli, and Hubinger (2011) found that the L and H° values decreased
196 significantly over 12 days for the "Perola" variety. Pan et al. (2015) also observed a
197 progressive decrease of L and b^* values over 11 days.

198 Differences in other physicochemical parameters and sugars were observed between
199 both format types (Table 2). The pineapple chunks had a firmer ($p < 0.05$) texture than those
200 packed in cylinders (61.3-70.6 and 51.4-58.7 N·sec/g, respectively). Significant differences in
201 mean texture between the pineapple chunks and cylinders were only observed on day 4 and
202 10 of cold storage, which is explained by the large detected variation. A slight decrease

203 (without statistical significance) was observed in the pineapple cylinders. Gil et al. (2006) did
204 not find differences in the firmness of the pineapple chunks over 9 days. In contrast,
205 Chonhenchob et al. (2007) and Pan et al. (2015) observed a gradual decrease in texture during
206 the time in storage.

207 Exudate was already observed from day 1 in both formats and a progressive and
208 significant increase was detected over the storage time. Higher values were found in the
209 chunks, which could be explained by the greater mechanical force exerted on those samples.

210 Moisture values were fairly constant in the both formats throughout the time in
211 storage, ranging between 84.0 and 88.6%. The pineapple cylinders tended to have higher
212 moisture contents from day 4 of storage.

213 TSS values ranged from 11 to 15 °Brix, which were slightly higher than those reported
214 by Bartolomé et al. (1995). Other investigators obtained similar contents to (Chonhenchob et
215 al., 2007; Marrero & Kader, 2006; Martínez-Ferrer, Harper, Pérez-Muñoz, & Chaparro, 2002;
216 Montero-Calderón et al., 2010; Pan et al., 2015) or lower contents (Gil et al., 2006; Santos,
217 Vilas Boas, Prado, & Pinheiro, 2005) than the results reported here but in other varieties. A
218 significant decrease of TSS was detected in the pineapple cylinders from day 2 of storage,
219 values which remained relatively constant for the whole storage time in the pineapple chunks,
220 which agrees with Hernández-Ramos (2008) and Santos et al. (2005). Other researchers (Gil
221 et al., 2006; Pan et al., 2015) found that TSS decreased considerably. In contrast,
222 Chonhenchob et al. (2007) reported that the TSS of fresh-cut fruits increased during storage
223 which is explained by the conversion of starch to sugar during the ripening process.

224 Sucrose content was higher than the fructose and glucose contents in both formats.
225 Glucose correlated with fructose ($r = 0.688$; $p = 0.007$) which suggests a common origin of
226 both sugars from sucrose. Fructose correlated ($r > 0.7$; $p < 0.005$) with all the color
227 parameters, except L, which was highly correlated with sucrose ($r = 0.786$; $p = 0.001$). The

228 contents of the three sugars in the chunks format after day 6 of storage were higher than those
229 in the cylinder format, with significant differences on day 8 and 10 for the three sugars, and
230 on day 6 but only for sucrose. In the cylinder format, a significant decrease of sucrose was
231 observed with the storage time, whereas the fructose slightly increased and glucose did not
232 change. This behavior was not observed in the chunks in the case of sucrose; however,
233 significant differences were found for glucose and fructose. Pan et al. (2015) found that the
234 sugars decreased significantly over time.

235 TA and pH were moderate and inversely correlated ($r = -0.632$; $p = 0.015$). The values
236 found in the present work for TA and pH (Table 3) were higher and lower, respectively, than
237 the data reported in the literature (Gil et al., 2006; Montero-Calderón et al., 2010; Santos et
238 al., 2005). Considerable differences were found in pH and TA between the two formats. The
239 pineapple cylinders had a higher mean pH value than the chunks. In contrast, the TA content
240 was lower content in the cylinders during the storage time, except at the beginning and on day
241 10. TA and pH values showed differences in the storage time for both formats, although
242 without any clear trends. Gil et al. (2006) found that the TA did not vary significantly with the
243 storage time, as opposed to the pH, which increased significantly. Santos et al. (2005) did not
244 find a clear trend in the TA with the storage time. However, Chonhenchob et al. (2007) found
245 that the TA decreased during storage; and reported that the TSS/TA ratio increased with
246 storage time for both formats, contrasting with that found here. Montero-Calderón et al.
247 (2010) did not observe significant changes in TSS, TA, pH and the TSS/TA ratio according to
248 atmosphere during the packaging or storage period at 5 °C. As pineapple is a non-climateric
249 fruit, its properties change little after harvesting. Besides, the storage at 5 °C slowed down
250 both the deterioration processes and microbiological growth.

251 The ascorbic acid concentrations varied in both formats, from 12.7 mg/100 g to 20.3
252 mg/100 g, which are within the reported ranges (Bierhals et al., 2011; George et al., 2015;

253 Marrero & Kader, 2006). In addition, the pineapple chunks had a higher ascorbic acid
254 concentration than the cylinders during the entire storage time. There were significant
255 differences in both formats according to storage time, but without any clear trends. Montero-
256 Calderón et al. (2010) did not find a variation of vitamin C content throughout the storage
257 time at 5 °C; other researchers (Gil et al., 2006; Pan et al., 2015) observed a decrease in the
258 ascorbic acid content over time.

259 TP ranged between 29 and 35 mg GAE/100 g in both formats. No differences were
260 detected in the TP between the formats, however, significant differences were observed
261 according to storage time. Gil et al. (2006) found that phenolic compounds varied widely
262 during storage. Montero-Calderón et al. (2010) found higher values than those found here in
263 the “MD2” variety. They observed that these compounds increased with storage time,
264 reaching a maximum after 5 days. After which, a decrease was observed until day 13 and this
265 remained constant until day 21.

266 Antioxidant capacity (ABTS and DPPH methods) also varied significantly during the
267 storage time. An increase in DPPH was observed over time, especially for the cylinders; while
268 the ABTS oscillated considerably. Montero-Calderón et al. (2010) did not find noteworthy
269 changes in the antioxidant capacity (DPPH) with the storage time. The values in the present
270 study were similar to those reported by Lu, Sun, Wu, Liu, & Sun (2014) in pineapple pulp
271 belonging to 26 genotypes.

272 3.2. *Sensory analysis*

273 The pineapple cylinders and chunks had an acceptable external general appearance
274 including color, smell, and taste for the first 6 days of storage with a mean average score of
275 more than 6 in the acceptance rating (Fig. 3). Moreover, no unpleasant smells or flavors were
276 detected over the 10 days at 5 °C. On the contrary, most of the tasters perceived pleasant
277 smells after the first day of packaging, particularly in the pineapple packed in chunks

278 (87.5%). The number of tasters who mentioned a pleasant smell decreased on day 8, and all
279 the tasters described a normal smell from that day. The sweetness perceived by all the tasters
280 and for both types of format was described as normal, except tasters 1 and 2 who referred to
281 tastelessness in the cylinder format after days 6 and 8 of storage, respectively. These small
282 deficiencies in flavor from day 8 detected by some tasters could be linked with a bulge in the
283 film that sealed the trays. The color perception varied between normal and pale yellow. On
284 day 8, all tasters noted a normal color in the pineapple chunks, while 20% of the tasters noted
285 a pale yellow color in the cylinders.

286 The acceptance of the tasters (consumers) to purchase the minimally processed
287 pineapple was, in general, good (Table 4). Thus, the pineapple chunks had a 100% acceptance
288 on the 1st, 6th and 8th days of cold storage and 86% on the 4th day; while the degree of
289 acceptance for the cylinder format was somewhat lower (100% only on the 1st day; 71% on
290 the 4th day; 89% on the 6th day; and 60% on the 8th day).

291 *3.3 Microbiological analyses.*

292 The hygienic-sanitary quality of the two formats was generally satisfactory. No
293 significant differences in the psychrophile load was found for all the storage times considered
294 between both types of format. Nor were significant differences found for mesophile and mold
295 and yeast loads between both formats over the whole storage time, except on the 2nd day for
296 mesophiles and the 4th day for molds and yeasts. So, no clear tendencies occurred in the
297 microbial load according to the pineapple format. In contrast, considerable increases with
298 storage time were found in all the types of microorganisms considered. The load of
299 mesophilic microorganisms in the cylinder format increased from values near 3.5 to 6
300 log(cfu/g), after 10 days of storage at 5 °C (Fig. 4). The initial count of aerobic psychrophilic
301 microorganisms was very low in both formats reaching values near 6 log(cfu/g) on the 10th

302 day of storage. The increase in the mold and yeast load after 10 days was lower than in the
303 mesophile and psychrophile microorganisms previously cited.

304 The microbial loads of the types of microorganisms analyzed in the present study were
305 somewhat higher than those available in the literature (George, Razali, Santhirasegaram, &
306 Somasundram, 2015; Hernández-Ramos, 2008). However, it is worth noting the lack of a
307 previous step of sanitization during the manufacturing process of the pineapple products,
308 which could explain these discrepancies.

309 *3.4 Multivariate analysis*

310 Factor analysis was performed considering all the variables for the whole storage time.
311 Six factors were chosen accounting for 90.3% of the total variance. The first factor (34.6% of
312 the variance), is strongly associated with moisture and color variables such as C*, b* and
313 inversely with a*. The second factor (22.0% of total variance) is associated with fructose and,
314 to a lesser extent, with H° and glucose, and the third with L and sucrose. The fourth factor is
315 associated with TSS/acidity and inversely with acidity, and the fifth and sixth factors are
316 related with TP and with ABTS, respectively. From the score plot for all the samples in the
317 first and second factor (Fig. 5), one can see that the pineapple samples were differentiated
318 according to the format. No separation was observed between the pineapple samples as a
319 function of storage time.

320 Lineal discriminant analysis (LDA) was applied to differentiate the qualitative
321 variables, format (cylinder or chunks) and storage time. After application of the stepwise
322 LDA, a complete (100%, and 100% after cross-validation) of correct classification was
323 obtained when selecting the following three variables: ascorbic acid, texture and ABTS.
324 These results confirmed the previously obtained results using factor analysis

325

326

327 **4. Conclusions**

328 Some of the physicochemical parameters were significantly different when “Red
329 Spanish” pineapple was processed in cylinders or chunks. The pineapple cylinders had higher
330 b^* , C^* and ΔE and lower WI values than the pineapple chunks. Besides, the pineapple
331 cylinders had a higher pH and lower acidity, texture and ascorbic acid than the pineapple
332 chunks. On the other hand, the main physicochemical features of the pineapple (both in
333 cylinder or chunk format) remained stable during the cold storage time, although some
334 modifications occurred progressively. The storage time at 5 °C affected the pineapple
335 cylinders to a greater extent. A significant decrease of L, WI, TSS and sucrose, and an
336 increase of exudate and DPPH during storage time was observed in the cylinders; while an
337 increase of the exudate, and a decrease in L was only observed in the chunks. A decrease in L
338 usually occurs when a decompartmentalization of the cells due to tissue aging takes place
339 favoring the contact between the enzymes and the substrates responsible for the oxidation.

340 A positive evaluation with respect to sensory characteristics and microbiological
341 control after 8 days of storage at 5 °C was found for both format types. No large increase of
342 the microorganism load in both the pineapple products studied was detected throughout their
343 useful life. This fact is noteworthy considering that both pineapple formats were packaged in
344 trays in normal atmosphere, and had neither been subjected to any chemical treatment nor had
345 any additives been added to increase their commercial life span. Factor and discriminant
346 analysis applied on all the physicochemical parameters studied here allowed the
347 differentiation of the pineapples according to both formats.

348 The preliminary results reported here can contribute, together with future studies, to
349 improve the production and commercialization of minimally processed pineapple products
350 grown and produced in the Canary Islands.

351

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355

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Table 1

Color parameters of fresh-cut pineapple processed in cylinder or pieces during the storage at 5 °C.

Day	L	a*	b*	C*	H°
Cylinder format					
0	76.2±2.0 ^b	-5.02±0.72 ^a	20.0±1.4 ^a	20.7±1.5 ^a	104±1.3 ^a
1	72.6±2.2 ^{ab}	-4.54±0.73 ^a	18.7±2.8 ^a	19.3±2.9 ^a	105±0.4 ^a
2	70.5±6.0 ^{ab}	-4.16±0.52 ^a	15.5±1.8 ^a	16.0±1.9 ^a	105±0.7 ^a
4	68.9±4.3 ^{ab}	-3.62±0.86 ^a	15.6±1.2 ^a	16.1±1.4 ^a	103±2.0 ^a
6	68.9±1.7 ^{ab}	-4.62±0.78 ^a	16.3±2.2 ^a	17.0±2.3 ^a	106±0.8 ^a
8	65.6±8.3 ^{ab}	-4.87±1.49 ^a	18.8±7.7 ^a	19.4±7.8 ^a	105±1.3 ^a
10	60.1±6.1 ^a	-5.41±1.29 ^a	21.2±4.8 ^a	22.0±4.9 ^a	104±0.2 ^a
Pieces format					
0	72.5±2.3 ^a	-3.80±0.28 ^a	14.5±0.3 ^a	15.0±0.3 ^a	105±1.0 ^a
1	71.3±1.8 ^a	-3.56±0.20 ^a	13.6±0.3 ^a	14.1±0.3 ^a	105±0.7 ^a
2	73.1±2.3 ^a	-3.78±0.08 ^a	12.9±1.5 ^a	13.4±1.4 ^a	107±2.2 ^a
4	70.1±2.2 ^a	-3.60±0.50 ^a	13.8±1.8 ^a	14.2±1.9 ^a	105±0.6 ^a
6	70.3±8.3 ^a	-4.48±0.54 ^a	16.9±3.3 ^a	17.4±3.3 ^a	105±1.2 ^a
8	67.9±1.8 ^a	-3.96±0.66 ^a	14.4±1.2 ^a	14.9±1.4 ^a	105±1.2 ^a
10	67.5±1.3 ^a	-3.67±0.42 ^a	12.3±1.2 ^a	12.8±1.3 ^a	107±0.3 ^a

Different letters in each column denote significant ($p < 0.05$) differences for each presentation during the storage time at 5 °C.

Table 2

Physicochemical parameters and sugars (fructose, glucose and sucrose) of fresh-cut pineapple processed in cylinder or pieces during the storage at 5 °C.

Day	Texture (N·sec/g)	Exudate (mL/100 g)	Moisture (%)	TSS (°Brix)	Fructose (%)	Glucose (%)	Sucrose (%)
Cylinder format							
0	57.5±12 ^a	-	88.6±1.3 ^a	12.1±0.2 ^{ab}	0.99±0.06 ^a	0.77±0.01 ^a	6.37±0.4 ^d
1	58.7±16 ^a	2.25±0.4 ^a	87.2±2.0 ^a	15.1±0.1 ^d	1.10±0.07 ^{bc}	0.76±0.04 ^a	5.72±0.4 ^c
2	56.6±8.3 ^a	4.56±0.2 ^{ab}	84.0±1.3 ^a	15.1±0.2 ^d	1.11±0.06 ^c	0.74±0.02 ^a	5.69±0.5 ^c
4	52.5±5.7 ^a	5.65±0.5 ^{bc}	86.2±2.7 ^a	12.7±0.6 ^{bc}	1.01±0.05 ^{ab}	0.80±0.05 ^a	4.94±0.2 ^b
6	51.7±12 ^a	7.36±1.7 ^{bc}	87.1±2.3 ^a	13.4±0.4 ^c	1.19±0.03 ^c	0.82±0.04 ^a	5.32±0.2 ^{bc}
8	52.7±10 ^a	7.65±0.5 ^c	87.0±2.0 ^a	11.5±0.3 ^a	1.11±0.03 ^c	0.80±0.07 ^a	3.86±0.1 ^a
10	51.4±13 ^a	8.39±1.8 ^c	87.4±0.5 ^a	11.3±0.1 ^a	0.97±0.05 ^a	0.86±0.04 ^a	3.85±0.1 ^a
Pieces format							
0	62.1±11	-	85.1±3.4	13.3±0.2 ^{ab}	1.08±0.06 ^a	0.74±0.03 ^a	5.52±0.4 ^{bcd}
1	67.3±11	4.55±0.5 ^a	85.8±1.2	13.1±0.1 ^a	1.17±0.08 ^{ab}	0.74±0.04 ^a	5.39±0.3 ^{bc}
2	68.5±11	4.91±1.0 ^a	86.9±1.3	14.2±0.2 ^d	1.23±0.05 ^b	0.71±0.03 ^a	5.91±0.3 ^d
4	63.2±2.1	6.59±0.8 ^{ab}	85.2±2.6	13.7±0.3 ^{bcd}	1.17±0.07 ^{ab}	1.00±0.05 ^b	5.19±0.1 ^{ab}
6	66.9±6.4	8.13±0.7 ^{bc}	85.9±1.6	13.7±0.5 ^{abcd}	1.09±0.06 ^a	0.78±0.03 ^a	4.78±0.2 ^a
8	61.3±7.9	9.25±2.4 ^{cd}	85.4±1.7	13.5±0.5 ^{abc}	1.34±0.04 ^c	1.15±0.07 ^c	5.79±0.1 ^{cd}
10	70.6±4.5	10.7±1.2 ^d	85.6±1.1	14.0±0.1 ^{cd}	1.37±0.07 ^c	1.23±0.05 ^c	5.86±0.3 ^{cd}

Different letters in each column denote significant ($p < 0.05$) differences for each presentation during the storage time at 5 °C.

Table 3

pH, titratable acidity, ascorbic acid, total phenolics and antioxidant capacity (ABTS and DPPH) of fresh-cut pineapple processed in cylinder or pieces during the storage at 5 °C.

Day	pH	TA (mg/100 g)	AA (mg/100 g)	TP (mg GAE/100 g)	DPPH (mg TE/100 g)	ABTS (mg TE/100 g)
Cylinder format						
0	3.31±0.04 ^d	1.18±0.05 ^c	17.6±0.1 ^c	29.8±0.4 ^a	2.63±0.06 ^b	1.82±0.08 ^a
1	3.15±0.05 ^a	1.26±0.02 ^d	12.7±0.3 ^a	33.4±0.6 ^c	2.55±0.09 ^b	1.82±0.09 ^a
2	3.17±0.02 ^{ab}	1.17±0.03 ^{bc}	14.5±0.1 ^b	31.6±0.7 ^b	2.29±0.05 ^a	1.84±0.09 ^a
4	3.21±0.03 ^{bc}	1.02±0.02 ^a	17.9±0.9 ^c	29.8±1.6 ^a	2.62±0.08 ^b	1.86±0.08 ^a
6	3.36±0.02 ^e	0.99±0.02 ^a	19.3±1.0 ^c	29.2±0.2 ^a	2.81±0.09 ^c	1.72±0.03 ^a
8	3.25±0.02 ^c	1.12±0.05 ^{bc}	18.6±0.9 ^c	30.0±1.1 ^a	3.13±0.07 ^d	1.75±0.05 ^a
10	3.25±0.02 ^c	1.11±0.03 ^b	15.2±0.1 ^b	35.0±0.5 ^d	3.08±0.2 ^d	2.05±0.04 ^b
Pieces format						
0	3.18±0.05 ^b	1.09±0.02 ^b	18.0±0.5 ^a	28.6±1.9 ^{ab}	2.74±0.03 ^{bc}	1.96±0.1 ^b
1	3.13±0.06 ^{ab}	1.34±0.03 ^d	18.6±0.8 ^a	28.1±1.7 ^a	2.17±0.09 ^a	1.71±0.09 ^a
2	3.10±0.01 ^a	1.40±0.05 ^e	19.0±0.8 ^a	30.8±1.5 ^{bc}	2.59±0.09 ^b	1.92±0.02 ^b
4	3.17±0.01 ^{ab}	1.24±0.01 ^c	18.1±0.5 ^a	27.2±1.1 ^a	3.02±0.2 ^d	1.99±0.04 ^b
6	3.19±0.01 ^b	1.04±0.04 ^{ab}	17.5±0.7 ^a	29.3±0.5 ^{ab}	2.94±0.04 ^{cd}	1.96±0.03 ^b
8	3.17±0.07 ^{ab}	1.25±0.02 ^c	20.3±0.2 ^b	31.8±0.9 ^{cd}	3.03±0.1 ^d	1.87±0.1 ^b
10	3.19±0.01 ^b	1.00±0.01 ^a	20.0±0.9 ^b	33.9±0.6 ^d	3.04±0.1 ^d	1.87±0.2 ^b

Different letters in each column denote significant ($p < 0.05$) differences for each presentation during the storage time at 5 °C.

TA: titratable acidity; AA: Ascorbic acid; TP: total phenolics; DPPH: 2,2-diphenyl-1-picrylhydrazyl; ABTS: 2,2'-azino-bis(3-ethylbenzothiazoline-6-sulphonic acid).

Table 4

Consumer acceptance to purchase the fresh-cut pineapple processed in cylinder or pieces during the storage at 5 °C.

Format	Acceptance	Day			
		1	4	6	8
Cylinder	Yes	100	71.4	88.9	60
	No	0	28.6	11.1	40
Pieces	Yes	100	85.7	100	100
	No	0	14.3	0	0

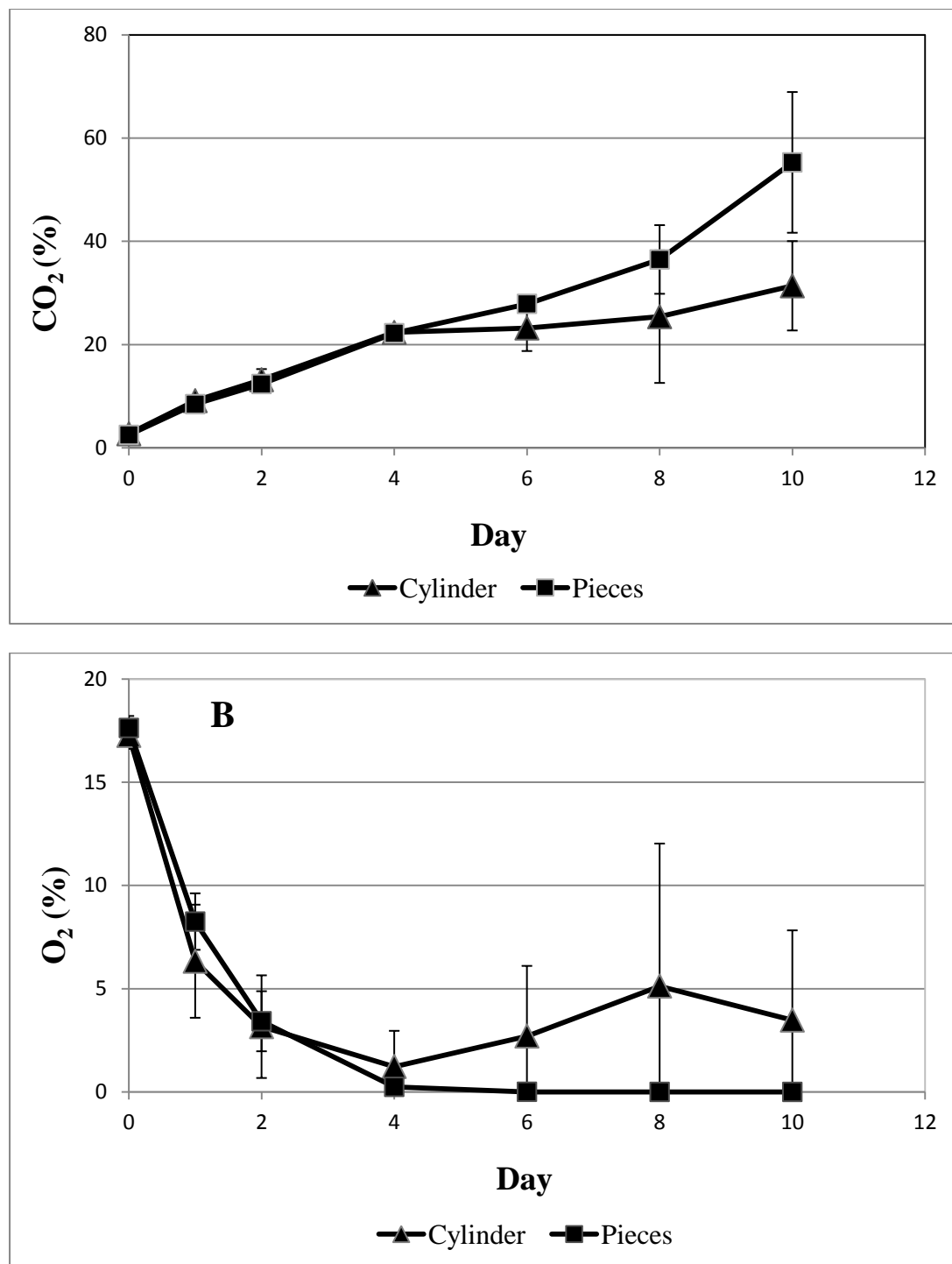


Fig. 1. Evolution of CO₂ (A) and O₂ (B) concentrations inside the pineapple trays during refrigeration storage at 5 °C considering both presentations.

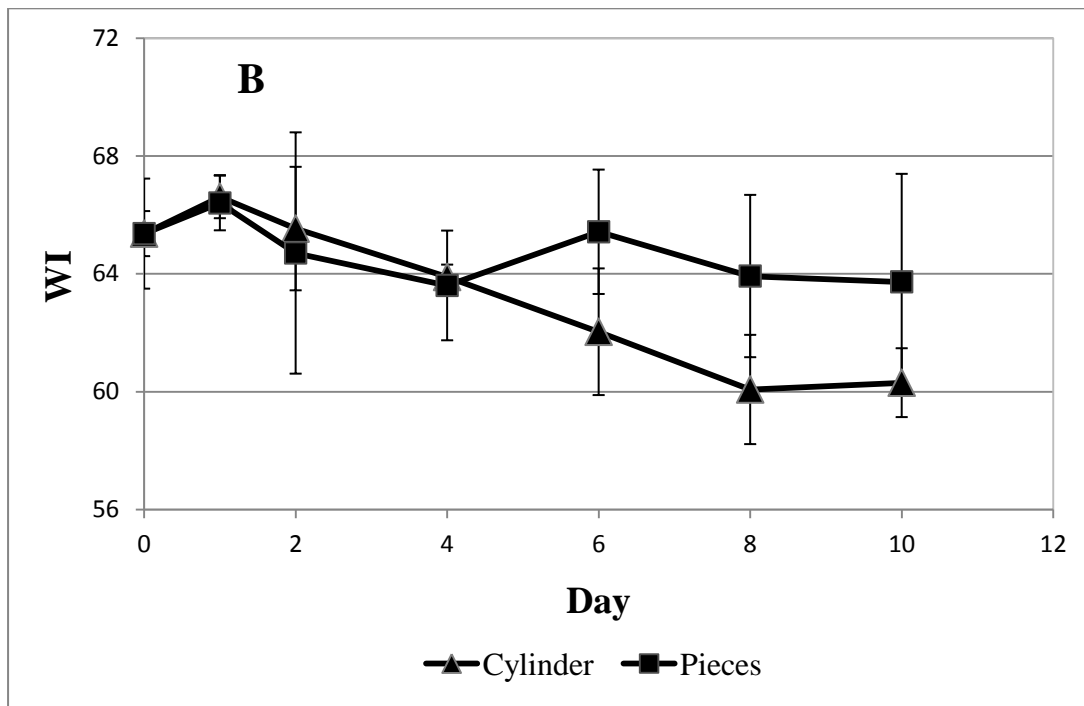
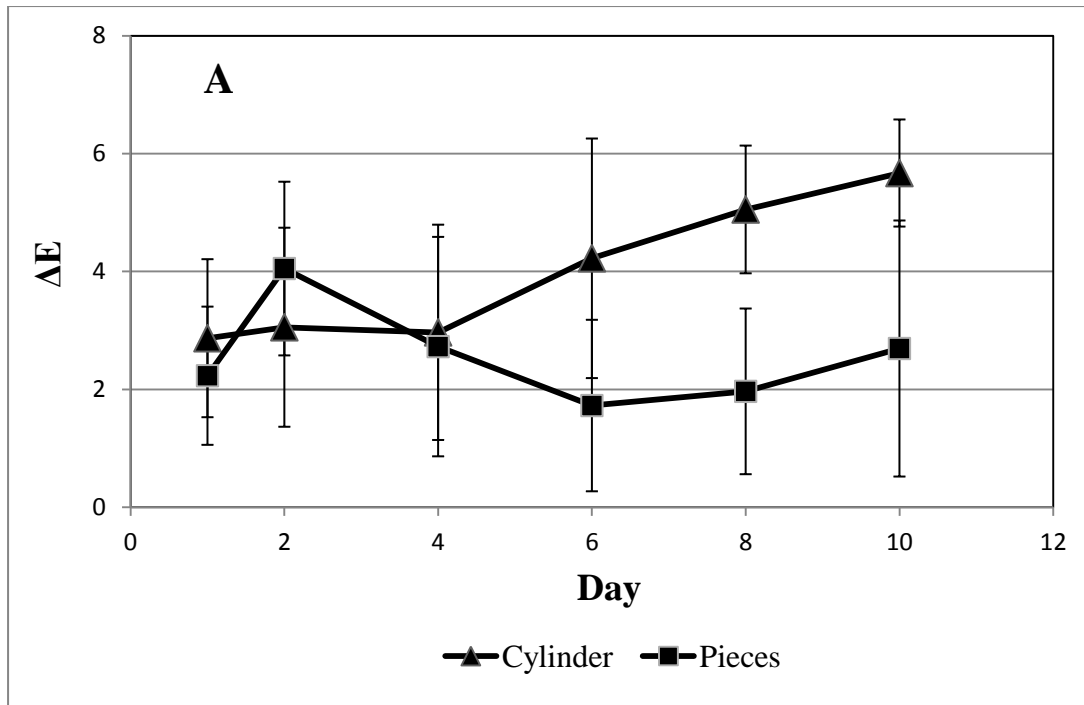


Fig. 2. Evolution of browning index (A) and whiteness index (WI) (B) parameters in minimally processed pineapple trays during refrigeration storage at 5 °C considering both presentations.

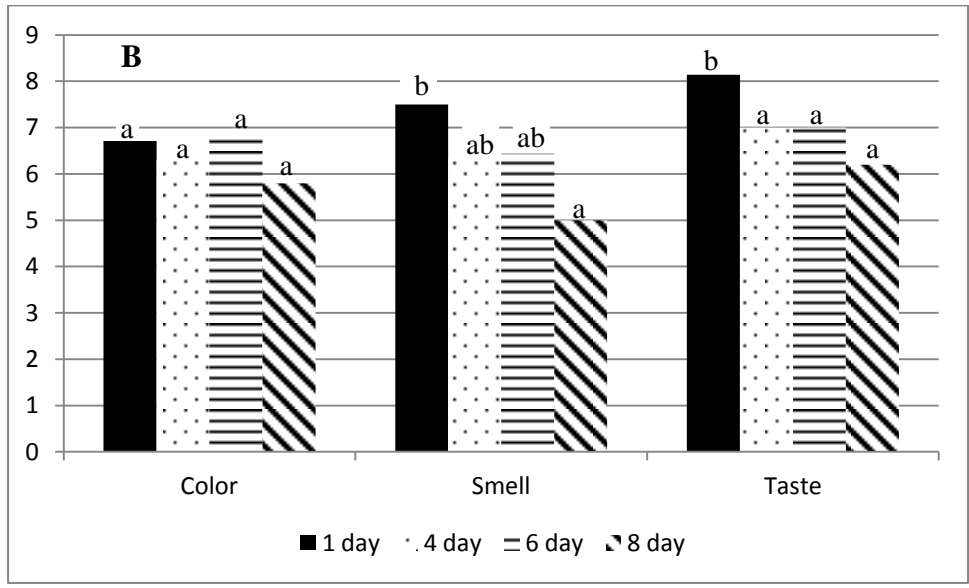
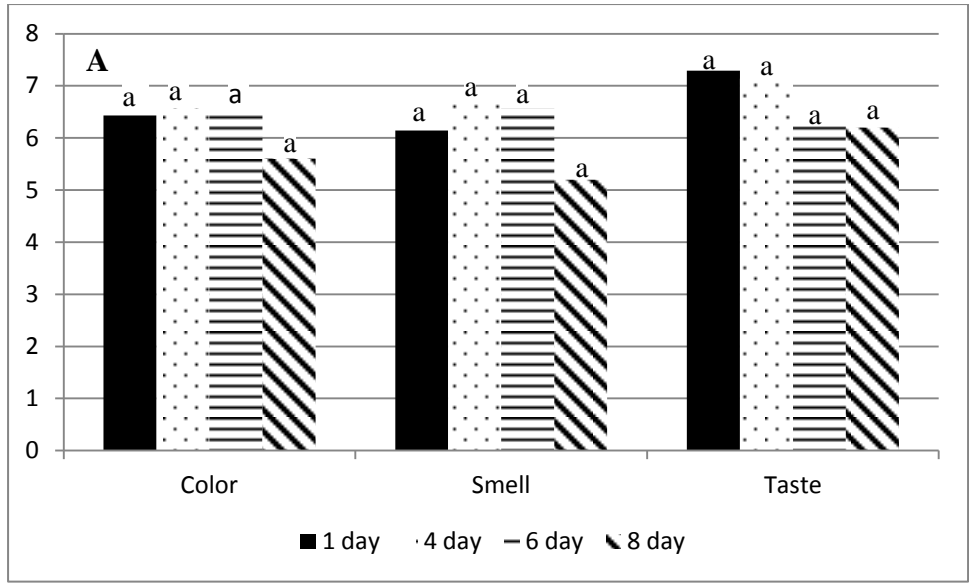


Fig. 3. External general appearance scores during 8 days at 5 °C of storage considering both presentations (cylinder-A and pieces-B). Mean values within a parameter followed by different letters differ significantly ($p < 0.05$).

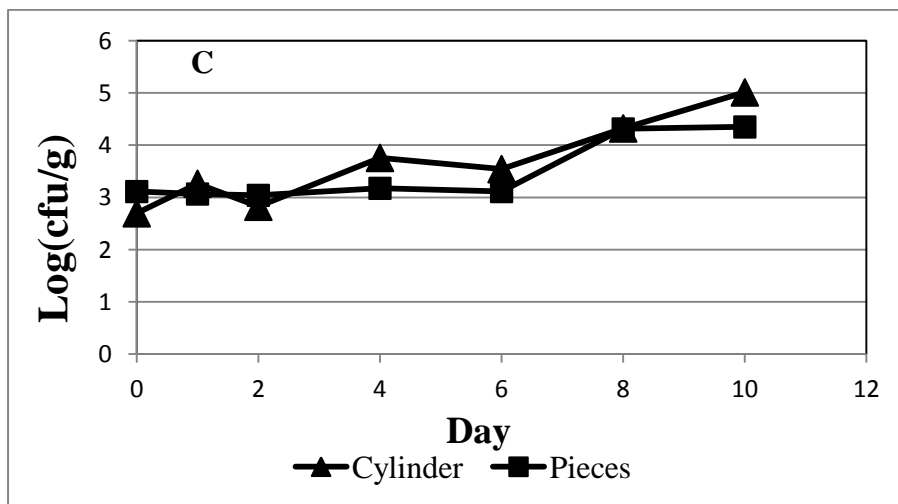
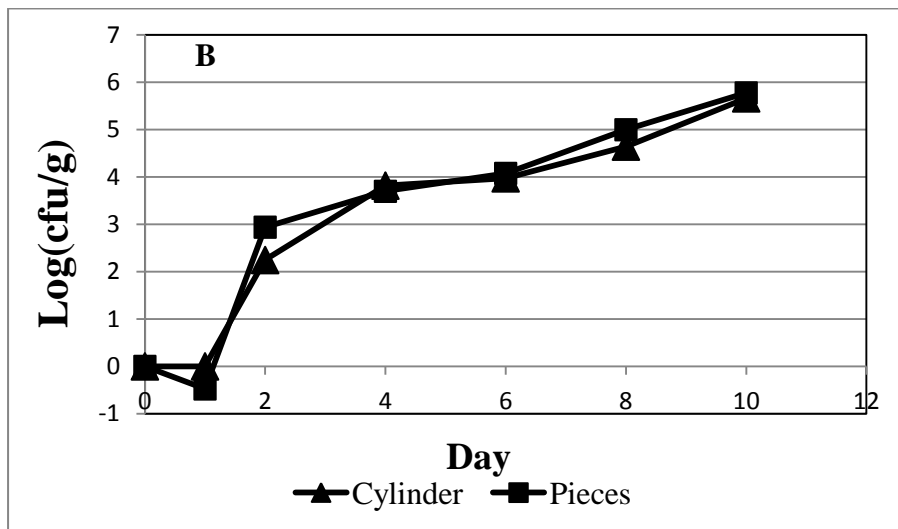
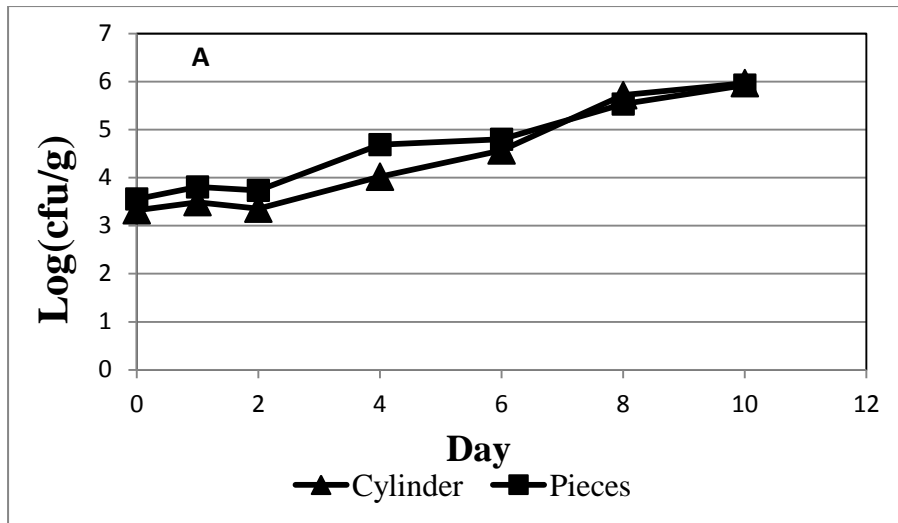


Fig. 4. Evolution of aerobic mesophile (A), psychrophile (B) and mold and yeast (B) in pineapples trays during refrigeration storage at 5 °C considering both presentations.

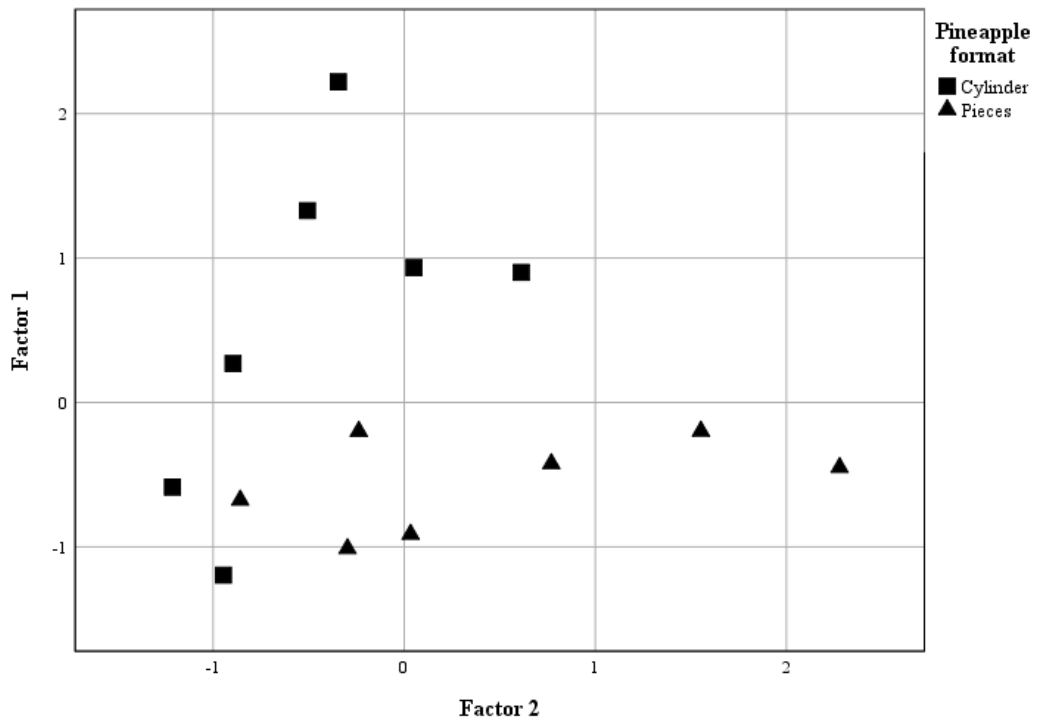


Fig. 5. Scores of the pineapple samples on axes representing the first and second factors differentiating both presentations.

Conflict of Interest: The authors declare that they have no conflict of interest.