Osseointegration evaluation of ZrTi alloys with hydroxyapatite-zirconia-silver layer in pig's tibiae

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Abstract:

In this work we studied the main surface characteristics together with the in vivo

osseointegration of three Zr-Ti alloys with hydroxyapatite-zirconia-silver (HAP-ZrO₂-

Ag) coating layer. The main purpose was to provide a quantitative evaluation and

interpretation from micro to nano scale of the processes involved in the osseointegration

of the HAP-ZrO₂-Ag coated Zr-Ti specimens in a pig model. The surface characteristics

were studied by scanning electron microscopy (SEM), energy dispersive X-ray

spectroscopy (EDX), and X-ray diffraction (XRD). After the insertion of the implants

into pig tibia, the osseointegration was investigated by means of biochemical analysis as

well as bone histomorphometric and computed tomography measurements. The results of

this in vivo study sustains that the capacity of the Zr-Ti specimens coated with HAP-

ZrO₂-Ag to promote osteogenesis is significant during the first month after implantation

as compared with the control, being influenced by the interactions between bone tissue

and HAP-ZrO₂-Ag surfaces, but also by the chemical composition of the alloys.

Keywords: osseointegration; hydroxyapatite; zirconia; silver; Zr-Ti alloys; coating layer.

Abbreviations:

HAP-ZrO₂-Ag: hydroxyapatite-zirconia-silver

ALP: alkaline phosphatase

1. Introduction

In the last decade, several studies have reported on the potential application of ZrTi alloys as implant biomaterials due to their improved mechanical characteristics related to the amalgam's composition and structure [1-4], whereas other studies described their high corrosion resistance conferred by the combined effect of TiO₂ and ZrO₂ that jointly form the protective passive layers [5-17]. In contrast, only very few studies have attempted to characterize their biological activity either *in vitro* [18,19] or *in vivo* [20].

The optimal proportion between Zr and Ti is still being tested, since the ideal alloy candidate must combine mechanical properties similar with those occurring at the body's area where it will be implanted, a high resistance to localized corrosion, and an increased biological activity. Although the debate concerning the optimal alloy composition remains open, it is widely accepted that both the corrosion behavior and the osseointegration process into the bone tissue depend on the physicochemical characteristics of the implant surface [21,22]. Thus, a metallic implant presenting a coating layer with an optimized composition and structure would promote an enhanced osseointegration.

The main objective of this study was to approach a multidisciplinary investigation focused on the osseointegration characteristics of a series of ZrTi alloys (namely, Zr5Ti, Zr25Ti, and Zr45Ti) coated with a hydroxyapatite-zirconia-silver (HAP-ZrO₂-Ag) layer *in vivo*. Hydroxyapatite (HAP) has a similar mineral constitution as the bone, thus favoring host-tissue responses and enhancing its fixation to hard bone. HAP composites with zirconia (ZrO₂) can upgrade the low bonding strength induced by the mismatch of thermal expansion coefficients between porous hydroxyapatite and the main alloy components. Zirconia has also demonstrated superior ability to induce bone formation in biological environments [23-26]. Finally, silver can inhibit bacterial growth, thus reducing the eventuality of infections resulting from surgical procedures, but also might improve mineral deposition, and expression of osteogenic markers [27,28]. We investigated osseointegration by means of biochemical analysis as well as by bone histomorphometrically and computed tomography measurements, after insertion of the HAP-ZrO₂-Ag coated ZrTi specimens in the pig's tibia. Our goal was to attain a better

understanding of the HAP-ZrO₂-Ag surface layer biotransformation within the regenerating tissue and its impact on bone formation, as well as to determine if there is an optimal proportion of Zr and Ti concentrations in the binary alloy with respect to corrosion resistance and osseointegration.

2. Materials and Methods

2.1. Materials

Three ZrTi alloys fabricated by a multiple electron beam drip melting method were used as primary substrates. The chemical compositions of the alloys are given in Table 1. Cylindrical ingot samples with 8 mm diameter and 8 mm height were ground to a 2000 grit, finished with silicon carbide paper, ultrasonically cleaned in distilled water, degreased in ethanol, and dried in air. The samples were next oxidized in air at 500 °C for 4 h, as described in detail elsewhere [12].

HAP-ZrO₂-Ag nanoparticles were generated by ultrasonic irradiation (Sonopuls HD 3200 reactor, Bandelin, Berlin, Germany). The HAP-ZrO₂-Ag solution was calcined at 675 °C to prepare a crystalline target surface. Plasma laser deposition was performed in a vacuum chamber with HAP (Zr, Ag doped) target using a Nd-YAG laser with a fluence of 5 J/cm², as presented elsewhere [14].

2.2. Microstructural characterization

Morphological characterization of the samples was performed by scanning electron microscopy (SEM) using a VEGA II LMH SEM (Tescan, Brno, Czech Republic) equipped with energy-dispersive X-ray spectroscopy (EDX) analysis (model XFlash, Bruker, Billerica, MA, USA). The mean diameter of the particles and size distribution in the deposited surface layer were analyzed by laser light diffraction with a Shimadzu SALD-7001 (Kyoto, Japan). MATLAB® Software [29] was used for 2D and 3D reconstruction of the images of the plot surface profiles.

X-ray diffraction (XRD) analysis was performed to identify the composition and microstructure of the samples retrieved from the animal models. XRD spectra were recorded using a PANalytical X'Pert PRO MRD (Almelo, The Netherlands)

diffractometer equipped with a Cu K α anode. The XRD patterns were scanned in the range $20 \le {}^{\circ}2\theta \le 80$ at a rate of 1.8° min⁻¹.

2.3. Evaluation of in vivo osseointegration

Implantation was surgically performed on the left tibial crest of the anesthetized animals following the procedure schematically shown in Figure 1. Each of the three implant materials (Zr5Ti, Zr25Ti, Zr45Ti) and one control implant (AISI 316L stainless steel) of cylindrical shape with dimensions of 0.8 cm × 0.8 cm were implanted in the tibial crest of male pigs (3 months old, approximate weight 21 kg). During the experiment, the animals were housed with free access to food and water according to standard ISO 10993-2:2006 on animal welfare [30]. The experimental model was conducted for a month. The dynamic evaluation consisted in clinical observations, radiological investigations, and biochemical tests on blood samples collected every 7 days. Also, histopathological and computed tomography investigations have been performed on tibia bone samples, harvested at the end of the experimental period.

2.3.1. Biochemical analysis

Blood samples were collected from the auricular vein under anesthetic condition every seven days during one month after the implantation procedure. Analysis were performed at the clinical and biochemical laboratory in the Faculty of Veterinary Medicine, Iasi. Serum was separated by centrifugation and inorganic phosphate (PO₄³⁻), ionic calcium (Ca²⁺), alkaline phospatase (ALP), and total proteins (TP) were spectrophotometrically determined using BS-130 Biochem Automatic Analyzer and Liquick Cor-PZ kit tests (Cormay, Łomianki, Poland).

Calcium from bone was measured with a flame air-acetylene atomic absorption spectrometer model GBC Avanta (GBC Scientific Equipment, Braeside, VIC, Australia). Silver and phosphorous were measured with a high-resolution continuum source and a graphite furnace with platform model ContrAA 600 (Analytik Jena, Jena, Germany) equipped with MPE 60 autosampler. Argon 5.0 (99.99%) was used as carrier gas. All the samples were prepared before. Pure reagents were used for the sample's digestion: nitric acid of high purity 65% and hydrogen peroxide EMSURE 30%

stabilized for higher storage temperature, both supplied by Merck (Darmstadt, Germany). The calibration was done with certificated standards stock solutions (1000 mg L⁻¹) from Merck that were diluted with ultrapure acidified water (0.5% HNO₃).

2.3.2. Histomorphometric analysis

At the end of the experimental period, the callus along with normal bone were collected from the fracture site. The samples were cut into small pieces and stored in 10% formalin solution for three days, demineralized with 10% EDTA, dehydrated in ascending grades of alcohol and embedded in paraffin. Five to six micrometer thick sections of the area close to the defect site were cut and prepared for staining with hematoxylin and eosin (i.e., H&E staining method) for histological studies. The stained sections were examined under light microscope using 100 - 1000× magnifications. Bone on-growth at the implant surface as well as the number of normal and activated macrophages were quantified by static histomorphometry [31]. Each zone was evaluated in three independent counting sessions by two trained observers.

2.3.3. Computed tomography analysis

A high-resolution CT system (X-ray CT, Siemens Somatom, Balance, Erlangen, Germany) was employed to evaluate the microstructure of each pig's left back member, with a scanning resolution of 20 μm/slice. After scanning, 3-D images were reconstructed based on the acquired 2-D image sequences using *Syngo viewer* software, Version 2.21. The systematic variation in the bone architecture inside the bone was analyzed based on the number of voxels present in a partitular range of Hounsfeld Units (HU). The trabecular bone parameters, including bone volume per tissue volume (BV/TV), trabecular thickness (Tb.Th), and trabecular separation (Tb.Sp) were quantified using *ImageJ* and *BoneJ* softwares [32]. The region of interest was defined as a rectangle that circumscribed the implant surface (embedded in a tangent way the implant surface).

2.4.4. Statistical analysis

Statistical analysis were performed using IBM SPSS Statistics for Windows Version 21.0 [33]. All data were examined for normal distribution using Shapiro Wilks

test. For all *in vivo* results, the differences between the experimental groups were examined using Mann-Whitney U Test, considering p<0.05 as statistically significant difference.

3. Results and Discussion

3.1. Microstructural characterization of ZrTi implants with HAP -ZrO₂-Ag coating layer

Combined SEM-EDX mapping was employed to characterize the morphology of the ZrTi alloys with the HAP-ZrO₂-Ag layer both prior and after animal tests. Figure 2 shows the occurrence of round nanoparticles (70 nm diameter according to the size distribution profile) of Ca, P, Zr, and Ag in the HAP-ZrO₂ -Ag layer deposited on the surface of the ZrTi alloys prior to implantation.

On the other hand, Figure 3 summarises the SEM micrographs as well as 2D and 3D reconstructed images retrieved from the pig's tibiae at the end of the testing period. A first look reveals different morphological characteristics among the samples at this stage. Indeed, the SEM images revealed that the ZrTi specimens with the HAP-ZrO₂-Ag coated layer exhibited various degrees of defective morphology after implantation, as main signs of the biodegradation process they experienced in the physiological environment. Twodimensional (2D) reconstructed images allowed surface topography profiles of the HAP-ZrO₂-Ag layers deposited on the Zr-Ti specimens to be extracted. A comparative analysis indicated that the Zr45Ti specimen maintained a greater portion of the initial structure of the HAP-ZrO₂-Ag layer, with homogeneously distributed grains and droplets (that are characteristic for the medium pressure plasma laser deposits) with dimensions varying between hundreds of nm and 5-7 µm (cf. Table 2). Conversely, the Zr25Ti specimen preserved the lowest proportion of the HAP-ZrO₂-Ag layer initial structure. Nevertheless, the highest values of the average roughness and root-mean-square roughness, showing the closely spaced irregularities that would assure a better osseointegration process [34-36], were monitored in the case of HAP-ZrO₂-Ag coated Zr45Ti specimen, in good accordance with our previous reports [14].

According to EDX analysis (cf. Figure 4A) P, Zr, Ag, Ca, and Ti oxides together with their mixtures remained stable constituents after the implantation period, as their

presence was spotted even after cleaning by ultrasonication of the ZrTi + HAP – ZrO₂-Ag specimens harvested after implantation period. Table 3 presents the chemical analysis of the implant surfaces determined by EDX. The great variability of the chemical composition after implantation can be explained by considering both the reactions involved in the biodegradation process of the HAP-ZrO₂-Ag coated Zr-Ti samples, as well as the interactions between the implanted specimen and the main blood components. Thus, the decrease of the Zr concentration due to the degradation of the HAP–ZrO₂-Ag surface layer explains the relative increase of Ti concentration. The lower Ag concentration sustains a more intensive biodegradation process of the HAP–ZrO₂-Ag surface layer in the case of the Zr25Ti specimen. The increased P concentration induced a different Ca/P ratio that can be explained by a slower biodegradation of the HAP–ZrO₂-Ag layer, in the case of Zr45Ti alloy. Also, the increased concentration of oxygen in the case of Zr5Ti and Zr25Ti samples supports a less intense biodegradation process of the HAP–ZrO₂-Ag layer for the Zr45Ti specimen.

Further characterization of the ZrTi specimens with HAP-ZrO₂-Ag layer (after implantation and cleaning by ultrasonication) was performed from the XRD data shown in Figure 4B. Phase identification was performed by matching each peak with JCPDS-ICDD files (01-072-3354, 04-003-1466 and 01-077-3484) confirming the presence of both TiO₂ and ZrO₂ derived from the oxidation of the original ZrTi alloys, thus confirming Ti and Zr as the only bulk components of the original alloys. The systematic displacement of the peaks to higher angles (°2 θ) with the increasing Ti content in the alloy is indicative that the atomic radius of Ti is smaller than that of Zr by taking into account the Bragg's law ($\lambda = 2d \sin \theta$) where the interplanar spacing d in the structure and the Bragg's angle θ are inversely proportional. In effect, the atomic radii of titanium and zirconium are 176 and 206 pm, respectively.

3.2. Osseointegration evaluation

3.2.1. Biochemical analysis

The main blood biochemical parameters under investigation showed statistically insignificant variations (p>0.05) for any pairs of two experimental groups considered (see Figure 5). This finding suggests a similar response mechanism of the pig's organism for all implanted specimens during the tibial bone restoration period after the implantation surgery.

In the case of a growing organism, the activity of serum alkaline phospatase is mainly due to the bone isoenzyme [37], which explains the positive correlations between alkaline phosphatase activity and phospho-calcic metabolism variations involved in the bone fracture repair. Thus, if in the first seven days from the implantation, the calcemia and phosphatemia variations were determined by the metabolic disorders induced by the surgical stress [38], in the next 7-21 days, the phosho-calcic variations were influenced by the higher values of alkaline phosphatase activity due to the significant activation of osteoblasts, as a normal stage of bone fracture repair [39]. Hypocalcaemia and hypophosphatemia recorded between 21 and 28 days have been associated with the formation of calcium phosphate deposits and the subsequent transformation of osteoblasts into osteoclast [40-42], once with their catching by the extracellular mineralized matrix.

In our experimental model, the alkaline phosphatase (ALP) activity variation was consistent with the enzyme's activity pattern reported for the tibia fracture [43]. Furthermore, in the case of the Zr45Ti implant with HAP-ZrO₂-Ag layer, the negative and positive variations of the ALP amplitude were relatively similar without being significantly different; on the twenty-eight day after the implantation both the alkaline phosphatase activity and the Ca/P ratio came close to normal values, thus ensuring optimum conditions for the normal fracture repair.

Table 4 presents the Ag concentration of the bone surface in close contact with the implant evaluated in order to provide a sensitive measure of biodegradation process of the HAP-ZrO₂-Ag coated layer of the ZrTi specimens, and the evaluation of Ca/P ratios, to evaluate the bone mineral changes. Analysis of the bone Ca and P concentrations indicated a reciprocal correlation between the Ca/P ratio and the newly formed bone volume, in good accordance with previous reports [44]. In addition, a significant (p<0.001) biodegradation was registered in the case of the HAP-ZrO₂-Ag layer on the Zr25Ti alloy. The migration of Ag from the HAP-ZrO₂-Ag coated layer was

much easier and registered a significant higher Ag concentation in the bone tissue in close contact with the implant in the case of the Zr25Ti group, which highlights a significant biodegradation process.

3.2.2. Morpho-histometry of bone tissue at the contact interface with the implanted specimens

Histological investigations revealed the main morphology of the bone tissue area in direct contact with the implant as well as the implant's proximity area as shown in Figure 6. For all ZrTi implanted specimens newly bony ingrowth was evident after one month of healing. and followed the main stages of the normal bone recovery process [23,45-47]. The newly formed bone tissue was produced due the intense activity of the cuboid-shaped osteoblasts, with diameters of 12-14 µm, oriented on 3-6 rows. Newly formed bone bays contained empty lacunae as well as occupied lacunae with metabolically active large osteocytes presenting preeminent extensions. In areoles a large network of reticulin fibers, numerous capillaries, and many osteoprogenitor cells can be observed.

In the implant proximity area (<2500 µm), bone bays show lacunae occupied by metabolically active osteocytes. Near the bone matrix, oriented osteoblasts aligned on a decreasing number of rows once it increases the distance from implant can be observed. The presence of the macrophages in the neighborhood area (i.e., around 2500-6000 µm) of the implant, in the bone areoles outside the reticulin fibers, capillaries and osteoprogenitor cells, signals an inflammation state [48] as a normal stage of tissue regeneration. In the adjacent tissue from the implant vicinity, the histological investigations revealed the existence of some acicular brown pigmentated products, fagocited by the macrophages that have most probably been structural conglomerates migrated from the implant surface once its structure was affected either by the frictional stress, or by the electrochemical potential difference.

The elemental nanoscale mapping by EDX of the bone-implant interface given in Figure 7 showed that in the case of ZrTi specimens, Zr was present in the new bone tissue, being colocalized with C and P, respectively, but also in the acicular brown debris phagocytized by the macrophages. No presence of Ag could be detected in this case, most

likely due to the prior histological processing of the samples that reduced its concentration below the detection limit of the EDX.

In general, when metal particles/ions are released from the implant surface, they might either systemically migrate, remain in the intercellular spaces near the site where they were released, or they are taken up by macrophages, considered as the major modulators of the biomaterial's integration into the tissue. The number of normal macrophages as well as the number of the loaded macrophages with debris from the implant's surface are presented in Table 5. According to these data, the statistically insignificant difference (p>0.05) of the macrophage total number highlights a similar inflammatory response in the case of HAP-ZrO₂-Ag coated Zr45Ti and Zr5Ti implants one month after implantation, while the significant statistically increase (p < 0.01) of the macrophage total number sustains a more intense inflammatory response in the case of the HAP-ZrO₂-Ag coated Zr25Ti implant. This is also found in the case of the Control group, indicating the induction of a chronic inflammatory state one month after implantation in both cases. In addition, the ratios of macrophages loaded with debris from the implant surface with respect to free macrophages were similar for both HAP-ZrO₂-Ag coating layers of the Zr5Ti and Zr45Ti alloys (0.392 and 0.367, respectively), whereas a significantly higher value of 2.125 was derived for the HAP-ZrO₂-Ag coated layer of the Zr25Ti alloy. These observations suggest a more intensive biodegradation process of the HAP-ZrO₂-Ag coated layer covering the Zr25Ti alloy surface.

Macrophages are the major modulators of biomaterial integration, being able of polarizing from contributors of the tissue inflammation (M1 phenotype) toward contributors of wound healing (M2 phenotype). Surface nano-topography, particle size, porosity, and the released ions from the biomaterials might induce distinct macrophage phenotype response both *in vitro* and *in vivo*, that might be closely related to the osseointegration outcomes [49-51]. However, detailed information such as the mutual interaction between macrophages and bone marrow mesenchymal stem cells and the association between macrophage activation and osseointegration requires further solid evidences. Anyhow, a balanced activation of the macrophages, as recorded in the case of HAP-ZrO₂-Ag coated layer of the Zr45Ti alloy, with a subsequent versatile macrophage polarization towards M1 and M2 phenotypes, represents an important step for

establishing the equilibrium between osteogenic factors/cells and osteolytic factors/cells around implant after osseointegration [52]. Macrophages phenotype differentiation/polarization and their persistence in the response to the HAP-ZrO₂-Ag coated layer of the ZrTi alloys, will be investigated in future studies because it requires a special prior preparation of bone tissue samples.

White blood cells counting (cf. Table S-1 in the Supplementary material) pointed out that in the case of control group, the high ratio of loaded/free macrophages (namely, 1.833) might be associated with an inflammatory resolutive lympho-histiocytic inflammation subsequent to a fibrous encapsulation. The Zr45Ti group showed reduced macrophage distribution and less inflammation related with the state of convalescence. The systemic reactivity based on the quantitative changes in the leukocyte cellular blood cells of the Zr5Ti group was more similar to those of the Zr45Ti group while, the systemic reactivity for the Zr25Ti group was more similar to that of the control group.

3.2.3. CT analysis of the in vivo osseointegration of the implanted specimens

The computed tomography images of the pig's tibiae bone with the implant displayed in Figure 8 highlight the integration of the implant in the tibia's bone tissue, by pointing out the aspect of the newly formed bone tissue deposited on the implant surface and around the implant. They showed that integration of the ZrTi implants coated with HAP-ZrO₂-Ag layer to the tibial bone was achieved mainly through contact osteogenesis, as the newly formed bone developed from the implant surface to the healing bone [53].

BV/TV, Tb.Th (mm), and Tb.Sp (mm) were determined with *BoneJ* software and they are plotted in Figure 9. The primary region of interest was defined as a rectangle, circumscribing the implant surface. Next, the variation of these parameters with the distance, was evaluated in size increments of the region of interest by adding 2.5, 5, 7.5, and 10 mm (both in length and width) to the primary region of interest.

The 2D-CT and 3D-CT reconstructed images of Figure 8 allowed the primary evaluation of the osseo-conduction process by measuring the new bone tissue compact area covering the implanted sample, namely 77.8 mm² for Zr5Ti, 62.49 mm² for Zr25Ti, 78.6 mm² for Zr45Ti, and 48.54 mm² for the control, respectively. Figure 9 also gives the values of BV/TV and Tb.Th, two specific bone trabecular parameters, and they support

that all three ZrTi specimens with the HAP-ZrO₂-Ag coated layer presented statistically significant higher osseoconduction (p<0.05) when compared with the control sample. A comparison between the three ZrTi specimens reveals a statistically significant more intense osseoconduction process (p < 0.05) in the case of Zr45Ti and Zr25Ti compared with Zr5Ti, which evidences a inverse relationship between the osteoconduction and the biodegradation processes, in good agreement with the conclusions of our previous in vitro study based on corrosion resistance measurements [14]. The different behavior of the HAP-ZrO₂-Ag coated Zr5Ti specimen, which registered the greatest values for the trabecular space, and the smallest compact area among the three ZrTi specimens, are directly related to the extent of the biodegradation process as revealed by the surface characterization of the samples after implantation and by the biochemical investigation of the newly formed bone tissue together with the morpho-histometric evaluation of the macrophages loaded with debris from the implant surface. These results support the conclusion that the organizational structure of the newly formed bone tissue is affected by the interactions between the bone tissue and the surfaces of the implanted specimens, but also by the chemical composition of the bulk alloy.

In summary, the quantitative CT analysis of the newly bone tissue formed by contact osteogenesis in the first month after implantation indicated a higher osseointegration in the case of the HAP-ZrO₂-Ag coated Zr45Ti specimen, as sustained by the the biggest new trabecular bone volume ratio, the increased thickness of the newly trabecular bone layer, as well as by the quite small trabecular space. A higher biodegradation of the HAP-ZrO₂-Ag surface layer induced a lower osseointegration with a reduced new trabecular bone volume ratio and trabecular thickness, and an extended trabecular space in the case of coated Zr25Ti specimen.

4. Conclusions

- 1. The current *in vivo* study sustains the capacity of the ZrTi implants coated with HAP-ZrO₂-Ag layers to promote osteogenesis was significant during the first month after implantation as compared with the control.
- 2. In the case of the Zr45Ti specimen with a HAP-ZrO₂-Ag layer, a higher osteoconduction was observed, as the implanted sample was covered by a

- significant increased surface of the newly formed bone tissue layer with bigger trabecular thickness and lower trabecular space.
- 3. The bigger new bone formation with better organizational structure registered in the case of the Zr45Ti specimen coated with a HAP-ZrO₂-Ag layer assured an enhanced proliferation and differentiation of the osteoblasts.
- 4. The osseointegration of the implanted specimens was influenced by their biodegradation process and the interactions between bone tissue and the HAP-ZrO₂-Ag surfaces, but also by the bulk chemical composition of the ZrTi alloys.

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Figure 1. Main stages of the implant surgery in the tibia of a pig.

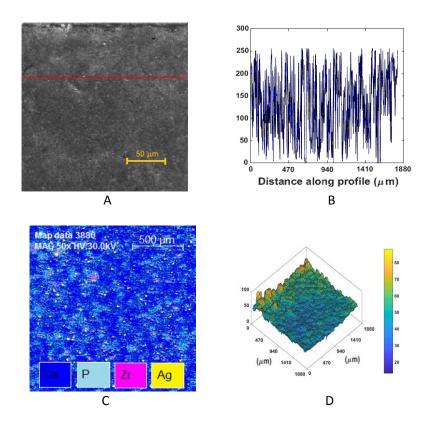


Figure 2. Characterization of the HAP-ZrO₂-Ag layer formed on the ZrTi alloy prior to implantation. (A) SEM image, (B) surface profile along the red line in (A); (C) EDX mapping; and (D) 3D projection of the sample.

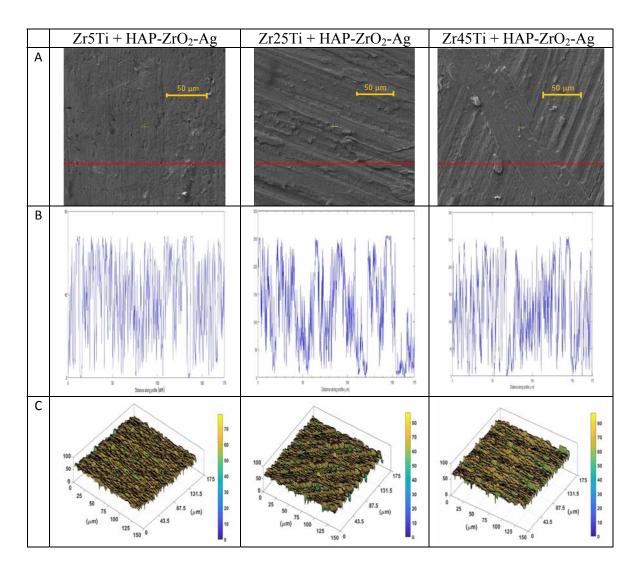


Figure 3. Morphological characterization of HAP–ZrO₂-Ag coated ZrTi implants retrieved after 1 month implantation. (A) Conventional SEM micrographs; (B) surface profile plots recorded along the red lines drawn in (A); and (C) 3D reconstructed spatial projections.

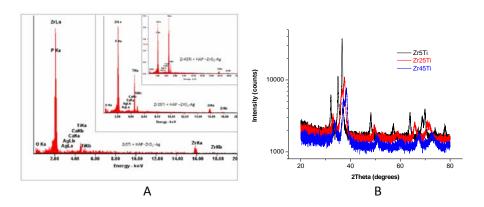


Figure 4. (A) EDX spectra, and (B) X-Ray diffractograms of HAP–ZrO₂-Ag coated ZrTi implants retrieved after implantation.

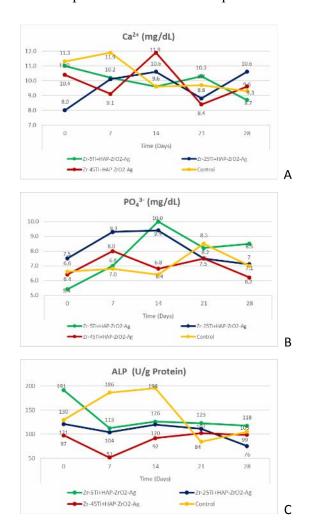


Figure 5. Dynamics of mean values of ionic calcium (Ca²⁺), inorganic phosphate (PO₄³⁻), and alkaline phosphatase activity for the experimental pig models with tibial implants.

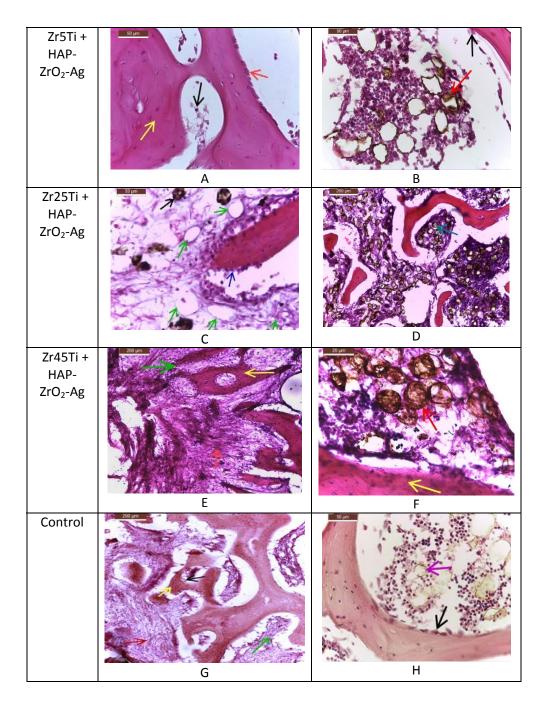


Figure 6. Morphology of the bone tissue at the contact interface with the implanted specimens. (A, B) Zr5Ti implant group: (A) The implant's proximity area (< 2500 μm): aligned osteoblasts (red arrow) attached to the bone bay (yellow arrow), osteoprogenitor cells in areoles (black arrow); Col HE ×400. (B) Neighborhood area (2500-6000 μm) to the implant: osteoblast near the bone trachea (black arrow) and macrophages loaded with an acicular shape brown pigment (red arrow); Col HE ×400. (C, D) Zr25Ti implant group: (C) The implant's proximity area (< 2500 μm): bone bay surrounded by osteoblasts on 2-3 rows (blue arrow); in the bone marrow: capillaries (green arrow) and macrophages loaded with dark particles (black arrow); Col HE ×400. (D) Neighborhood

area (2500-6000 μm) of the implant: bone marrow with many macrophages loaded with an acicular shape brown pigment (green arrow); Col HE ×100. (E, F) Zr45Ti implant-group: (E) The implant's proximity area (<2500 μm): connective tissue with predominant osteoprogenitor cells (red arrow), newly formed bone tissue (yellow arrow), and osteoblasts (green arrow); Col HE ×100. (F) Neighborhood area (2500-6000 μm) of the implant: bone bay (yellow arrow) with osteocytes in cavities; bone marrow with many macrophages loaded with an acicular shape brown pigment (red arrow); Col HE ×900. (G, H) Control group: (G) The implant's proximity area (<2500 μm): connective tissue with predominant osteoprogenitor cells (red arrow), newly formed bone (yellow arrow) with osteoblasts around (black arrow) can be observed in the areoles; osteoprogenitor cells and reticulin fibers (green arrow); Col HE ×100. (H) Neighborhood area (2500-6000 μm) of the implant: bone bay with osteoblasts (black arrow) disposed in a single row; bone marrow low-load macrophages, colored in light brown (pink arrow), and wear pigment; Col HE ×400.

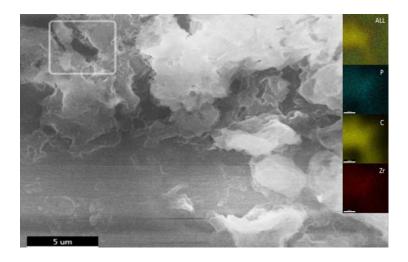


Figure 7. Elemental nanoscale mapping of the histological samples at the bone-ZrTi implant interface.

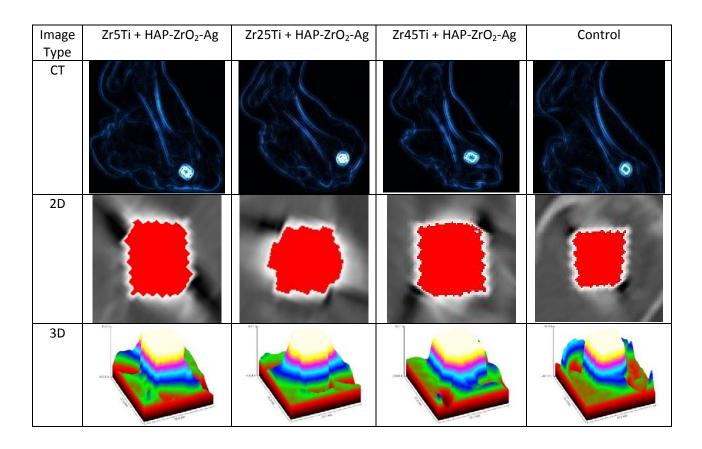


Figure 8. (A) CT, (B) 2D, and (C) 3D reconstructive images of the pig's tibiae bone with implanted specimens.

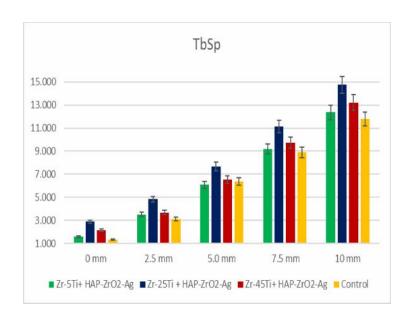


Figure 9. Variations of: (A) BV/TV ratio, (B) Tb.Th, mean, and (C) Tb.Sp mean values in pig tibia, for a rectangular region of interest, with the distance (in length and width) of 2.5 mm, 5 mm, 7.5 mm, 10 mm from the implant surface, respectively.

Table 1. Chemical composition of Zr-Ti alloys (wt.%).

Alloy	Zr	Ti	Sn	Mo	Nb	Fe	Cr
Zr5Ti	92.42	5	0.99	0.85	0.50	0.20	0.04
Zr25Ti	72.67	25	0.81	0.82	0.45	0.20	0.05
Zr45Ti	53.88	45	0.30	0.50	0.14	0.14	0.04

Table 2. Surface topography main parameters of the implanted specimens.

Sample	Specific surface pores (3D)	Specific surface grains (3D)	Average pore radius (µm)	Standard deviation of pore radius (µm)	Porosity (%)	R _a Roughness (μm)
Zr5Ti + HAP-ZrO ₂ -Ag	0.055	0.051	32.721	19.077	0.482	3.819
Zr25Ti + HAP-ZrO ₂ - Ag	0.039	0.043	39.610	26.110	0.523	4.699
Zr45Ti + HAP-ZrO ₂ - Ag	0.024	0.058	53.897	33.494	0.703	4.876
Control	0.014	0.071	61.78	60.60	0.829	8.346

Table 3. Chemical analysis (wt.%) of the implants' surfaces by EDX technique.

Group	Element (wt.%)					
	Zr	Ti	О	Ca	P	Ag
Zr5Ti + HAP-ZrO ₂ -Ag	77.39 ± 1.83	6.39 ± 0.14	12.53 ± 0.50	2.10 ± 0.32	0.90 ± 0.39	0.69 ± 0.32
Zr25Ti + HAP-ZrO ₂ -Ag	57.74 ± 1.67	27.61 ± 0.60	12.60 ± 1.00	1.26 ± 0.19	0.51 ± 0.36	0.28 ± 0.22
Zr45Ti + HAP-ZrO ₂ -Ag	39.84 ± 1.41	46.70 ± 0.94	10.27 ± 1.15	1.00 ± 0.15	1.60 ± 0.28	0.59 ± 0.16

Table 4. Ag, Ca, and P concentrations of the bone surface in close contact with the implanted specimens.

Group	Parameter				
	Ag (mg/g)	Ca (mg/g)	P (mg/g)	Ca/P	
Zr5Ti + HAP-ZrO ₂ -Ag	0.072 ± 0.006	115.360 ± 11.5	58.573 ± 6.1	1.969	
Zr25Ti+ HAP-ZrO ₂ -Ag	1.569 ± 0.110*	136.065 ± 15.7	61.884 ± 5.9	2.199	
Zr45Ti+ HAP-ZrO ₂ -Ag	0.158 ± 0.02	146.240 ± 12.2*	81.317 ± 7.6 *	1.798*	
Control	-	127.306 ± 12.6	57.375 ± 5.3	2.219	

^{*}p<0.05

Table 5. Number of normal macrophages and macrophages loaded with debris adjacent to the implant surface.

Group	Normal Macrophages	Macrophages loaded with debris from the implant's surface
Zr5Ti + HAP-ZrO ₂ -Ag	14.0 ± 7.1	5.5± 2.1
Zr25Ti + HAP-ZrO ₂ -Ag	$16.0 \pm 1.7*$	34.7 ± 3.2*
Zr45Ti + HAP-ZrO ₂ -Ag	11.7 ± 1.5	4.3 ± 0.6
Control	18.0 ± 5.7*	33.0± 7.1*

^{*}p<0.05