Novel Sr₂LuF₇-SiO₂ nano-glass-ceramics: structure and up-conversion luminescence

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Keywords: nano-glass-ceramics, rare-earth ions, sol-gel technique, energy transfer, upconversion.

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1. Introduction

Rare earth (RE)-doped up-conversion (UC) materials are a very important class of materials since they present a broad range of applications, such as infrared quantum counters detectors, temperature sensors, compact solid-state lasers, lighting and displays, solar cells, labelling, biomedical imaging and so on [1-11]. Among the up-converters RE ions, Tm^{3+} , Er^{3+} and Ho^{3+} have been extensively used due to their ladder-like energy levels structures, which introduce abundant energy levels into the gap of lattice host enabling photon absorption and subsequent energy transfer (ET) steps, giving rise to efficient UV, VIS and NIR emissions under low pump-power densities. Moreover, in order to further enhance the UC efficiency, these ions are often co-doped with Yb^{3+} ions, due to their large absorption cross-section in the 900-1100 nm NIR region, corresponding to the ${}^2F_{7/2} \rightarrow {}^2F_{5/2}$ transition, and a very efficient ET to these ions when they are very close in the host lattice. Additionally, compared to the co-doped RE ions, Yb^{3+} exhibit a reduced tendency for concentration-dependent quenching. Thus, very high Yb^{3+} concentrations can be used in order to increase their excitation probabilities.

Among RE-doped UC materials, RE-doped transparent oxyfluoride nanoglass-ceramics (nGCs) take advantage of the mechanical, thermal and chemical properties of oxide glass and the low phonon energy of fluoride environments that prevents non-radiative multiphoton relaxations. In this regard, RE doped-nGCs containing Y, La and Gd based-nanocrystals (NCs) have been extensively investigated [12-21], due to the facile incorporation of RE ions into the fluoride nanocrystalline phase (Y³⁺, La³⁺ and Gd³⁺ ions can be easily substituted by RE³⁺ ions), which enhances On the other hand, RE-doped Lu-based fluorides, which present the UC efficiency. interest owing to their applications as scintillators, related to their high absorption crosssection for any kind of radiation [22-26], have received less attention. In particular, it should be noticed that there is only one report on RE doped-Sr₂LuF₇ systems which was ascribed to cubic structure [27]. Moreover, there are only few reports about Lu-based nGCs, which have been prepared by melt-quenching method. Thus, Guo et al. studied the luminescent properties of nGCs containing BaLuF₅ doped with Eu³⁺ [28] or Er³⁺ [29] ions, NaLuF₄ co-doped with Yb³⁺-Tb³⁺ ions [30] and KLu₂F₇ doped with Er³⁺ [31].

Additionally, Chen et al. analysed the distribution of RE ions and the UC luminescence in nGCs containing Eu³⁺ doped-LuF₃ [32] and Yb³⁺-(Er³⁺/Tm³⁺) co-doped NaLuF₄ NCs [33], respectively. Therefore, in spite of the expensive lutetium raw materials and tough preparation [28-30], there is a growing interest in Lu-based nGCs as potential materials for scintillators [34] and also because they present excellent properties as up-conversion host matrix [26, 31, 33, 35]. In this respect, an alternative preparation procedure to obtain nGCs is through thermal treatment of precursor glasses obtained by sol-gel method. Besides its low cost, this method presents advantages such as its simplicity and precise control of the final composition [36] in comparison with conventional melting methods. Moreover, starting materials, in particular RE-dopant ions, can be mixed in the sol-gel method at molecular level, which improves the luminescence.

In this work we present for the first time RE doped nGCs containing Sr_2LuF_7 NCs, obtained from the sol-gel glasses. A complete structural analysis has been carried out, leading to the assignment of the Sr_2LuF_7 nanocrystalline phase as cubic. In order to analyse the incorporation grade of the RE dopant ions in the NCs, the Eu^{3+} ions were used as structural optical probes taken advantage of the hypersensitive character of the $^5D_0 \rightarrow ^7F_2$ transition, allowing us to discern between crystalline and glassy environments for RE ions. For nGCs co-doped with Yb^{3+} - Tm^{3+} , Yb^{3+} - Er^{3+} and Yb^{3+} - Ho^{3+} ions, intense UV, VIS and NIR UC emissions under 980 nm excitation were observed, and their corresponding ET mechanisms were described.

2. Experimental

Silica glasses have been prepared by sol-gel method, as described in ref. [20], with the following compositions: 95SiO₂-5Sr₂LuF₇ doped with 0.1Eu³⁺ and co-doped with 1.0Yb^{3+} - 0.1Tm^{3+} , 1.0Yb^{3+} - 0.1Er^{3+} and 1.0Yb^{3+} - 0.1Ho^{3+} . Tetraethoxysilane (TEOS) Si(OCH₂CH₃)₄, used as a source of SiO₂, was hydrolysed for 1 h at room temperature with a mixed solution of ethanol and deionised H₂O, using acetic acid as a catalyst. The molar ratio of TEOS:ethanol:H₂O:CH₃COOH was 1:4:10:0.5. Sr(CH₃COO)₂ and Lu(CH₃COO)₃·xH₂O were used as sources of Sr and Lu, respectively. The required quantities of Sr(CH₃COO)₂, Lu(CH₃COO)₃· xH₂O, Eu(CH₃COO)₃· xH₂O, Yb(CH₃COO)₃· xH₂O, Tm(CH₃COO)₃· xH₂O, Er(CH₃COO)₃· xH₂O and Ho(CH₃COO)₃· xH₂O were dissolved in a CF₃COOH and H₂O solution and slowly mixed with the initial solution. The molar ratio of Sr²⁺, RE (Lu³⁺, Eu³⁺, Yb³⁺, Tm³⁺, Er³⁺, Ho³⁺) ions to CF₃COOH was 2:1:7. In order to make the solution homogeneous it was stirred vigorously for 1 h at room temperature. A highly transparent gel was obtained by leaving the resultant homogeneous solution in a sealed container at 35 °C for a week. The gels were then dried by slow evaporation for approximately four weeks to remove residual water and solvents. Finally, these sol-gel glasses were heat-treated in an air atmosphere up to 700 °C in order to achieve the controlled precipitation of Sr₂LuF₇ nanocrystals required to produce transparent nGCs.

Powder X-ray diffraction (XRD) patterns of the samples were recorded with a Philips Panalytical X'Pert Pro diffractometer equipped with a primary monochromator, a Cu $K_{\alpha 1,2}$ radiation source, and an X'Celerator detector. The XRD patterns were collected with a step of 0.016° in the 20 angular range from 15-90° and an acquisition time of 2 h. Furthermore, the diffraction pattern of LaB₆ was used as an internal standard to calibrate the parameters of the instrumental profile. Transmission electron microscopy (TEM-HRTEM) images were obtained using a JEOL 2010F microscope operating at 200 kV, equipped with a Field Emission Gun, which allowed us to achieve a point-to-point resolution of 0.19 nm. Samples were prepared by dispersing fine powder, obtained by grinding the samples, in acetone and dropping them onto carbon-coated copper grids. Selected areas of the HRTEM images were mathematically filtered by means of Fast Fourier Transform (FFT) analysis resulting in Power Spectra patterns,

corresponding to the eigen-frequencies of the observed NCs. Furthermore, the relevant frequencies were selected to filter the noise in the zoomed areas of the HRTEM images and to produce higher contrast images of the atomic planes of the observed NCs.

Transmittance of nGCs was measured by means of a Perkin-Elmer Lambda 9 ultraviolet-visible-infrared (UV-VIS-IR) spectrophotometer with a resolution of 0.5 nm in the wavelength range of 320-850 nm.

Luminescence measurements were obtained by exciting the samples with light from a 75 W Xe arc lamp whose beam was directed through a 0.2 m monochromator (PTI spectrometer controlled by Felix32 software) and detected with a 0.2 m monochromator with a R928 photomultiplier. The time resolved photoluminescence measurements were carried out using a PTI spectrometer, where a 75 W Xenon flash lamp acts as excitation source. Moreover, UC measurements were carried out with a laser diode at 980 nm with a pump power up to 200 mW and a beam diameter of 2 mm, focused with a 50 mm lens and detected through a 0.2 m monochromator equipped with a photomultiplier. All spectra were collected at room temperature and corrected for the instrumental response. CCD digital camera was used to take colour pictures of UC luminescence emitted by the nGCs.

3. Results and Discussion

3.1 Structure and morphology

Structural characterization was carried out in terms of XRD patterns and TEM-HRTEM images. Fig. 1 shows the XRD curves of different nGCs with composition $95SiO_2$ - $5Sr_2LuF_7$ RE³⁺-doped, heat-treated from 250 to 700 °C along with a precursor glass heat-treated at 200 °C. In the sample treated at 200 °C, only a broad diffraction band characteristic of SiO_2 in amorphous state is observed. However, in the samples treated from 250 °C to 700 °C, superposed to the broad amorphous band, diffraction peaks can be clearly distinguished at 27.0, 31.2, 44.9, 53.2, 55.7, 65.3, 72.0, 74.2 and 83.0° in the 2 θ range from 15 to 90°, which correspond to the precipitation of Sr_2LuF_7 NCs in the cubic phase (fluorite structure, space group Fm-3m) [27]. It can be clearly seen that, when increasing the heat-treatment temperature, peaks become narrower and more intense, indicating a gradual growth and greater degree of crystallinity. Thus, by

using the Scherrer equation, from the width and position of diffraction peaks, mean NCs sizes of 4.5, 6.0, 7.8, 8.8 and 11.5 nm are obtained for heat treatments at 250, 275, 300, 500 and 700 °C, respectively. These values are relatively smaller than those obtained by L. Gong et al. [27], around 12-19 nm. Importantly, all nGCs present a high degree of transparency due to the small NCs sizes, avoiding the scattering due to a mismatch of the refractive index (see inset in Fig. 1).

In addition, RE-doped nGCs containing Sr₂LuF₇ NCs, heat-treated at 700 °C, were characterized in terms of TEM and HRTEM images (see Fig. 2). In that respect, Fig. 2a reveals well dispersed spherical NCs clearly distinguished over the gray background in the TEM image, corresponding to the crystalline and the glassy phase, respectively. The average nanoparticle size estimated from the TEM image is around 10 nm, in reasonably good agreement with the previous NC size calculated by the Scherrer equation. Moreover, HRTEM image shown in Fig. 2b presents the detailed lattice structure of a single precipitated Sr₂LuF₇ NC, which is indicative of a high degree of crystallinity. The power spectrum of the FFT pattern obtained from the selected NC and a higher contrasted image of this NC are also presented in the inset of Fig. 2b, obtained by filtering the direct image by using the frequencies determined from the FFT pattern. Lattice fringes can be clearly distinguished with an observed d-spacing of 2.1 Å, in good agreement with the expected lattice spacing value for the (220) plane of Sr₂LuF₇ cubic phase by using the Bragg equation.

In order to investigate the distribution of the RE dopant ions in the nGCs containing Sr_2LuF_7 NCs, the local environment of Eu^{3+} ions can be firstly analysed taking into account their luminescent features as structural optical probe ion. Thus, Fig. 3 shows the emission spectra of Eu^{3+} doped samples heat-treated at indicated temperatures, exciting at 392 nm, corresponding to the transition from the 7F_0 ground level to the 5L_6 excited level. It can be clearly seen that the relative intensities and spectral profiles strongly depend on the heat-treatment. For the sample heat-treated at 200 °C, only broad emission peaks at 580, 593, 613, 653 and 700 nm are observed, related to transitions from 5D_0 to 7F_J (J=0-4) levels respectively, according to the energy level diagram shown in the inset of Fig. 3. Moreover, the intensity ratio R of the ${}^5D_0 \rightarrow {}^7F_2$ transition to the ${}^5D_0 \rightarrow {}^7F_1$ one [37], (very sensitive and insensitive to the local symmetry surrounding Eu^{3+} ions, respectively), presents an R value of 4.3. Thus, both results suggest that the Eu^{3+} ions should reside in a site with relatively high phonon energy and low symmetry, without inversion centre, which can be related with a glassy

environment for Eu^{3+} ions, according to the results obtained by XRD measurements. Similar spectral features are obtained for the sample heat-treated at 250 °C, but with a smaller R value of 1.7 suggesting the incorporation of Eu^{3+} ions into the sites with inversion symmetry in the face-centered cubic Sr_2LuF_7 NCs (around 5 nm size), substituting the Lu^{3+} ions, with similar ionic radii and valence. For samples treated at higher temperatures, a significant reduction in R is observed (R \approx 0.5), which is consistent with nGCs comprising larger NCs (around 8-11 nm). In addition, emissions coming mainly from upper energy level 5D_1 are also observed, showing higher intensities for the nGCs treated at higher temperatures, which also supports the progressive incorporation of Eu^{3+} ions into lower phonon energy environments of the precipitates Sr_2LuF_7 NCs.

Furthermore, Fig. 4 shows the excitation and emission spectra of the Eu³⁺ doped Sr₂LuF₇ nGCs heat-treated at 700 °C, by detecting and exciting at the indicated wavelengths. The excitation spectra, by detecting at 592 and 616 nm, show the characteristic excitation peaks of Eu³⁺ ions related with transitions from ⁷F₀ ground level to the excited levels labelled in the figure (see energy level diagram in the inset of Fig. 3). Although both excitation spectra seem to be very similar, when one looks closer, it appears that the spectrum obtained by detecting the emission at 592 nm (insensitive to the crystal field environment for the Eu³⁺ ions) presents narrower and more resolved Stark components than those obtained by detecting at 616 nm (hypersensitive to the crystal field and forbidden in the centrosymmetric environments). This fact shows that an important fraction of the Eu³⁺ ions should be located into well ordered Sr₂LuF₇ nanocrystalline environments. This assumption can be further supported by the corresponding emission spectra. Thus, by site-selective excitation at 463 nm, a hypersensitive transition to the local structure around Eu³⁺ ions and therefore forbidden in the centrosymmetric environments, the relative intensity of all emissions is reduced when compared to those observed under excitation at 392 nm and, in particular the emissions coming from upper-lying ${}^5D_{1-2}$ levels almost disappear. This can be related to the remaining Eu3+ ions in the glassy phase and to those located at the interface of the NCs, presenting higher phonon energies that prevent these emissions from upper-lying levels. On the other hand, an R value of 0.5 was obtained when exciting at 392 nm, which confirms that the environment of Eu³⁺ ions gets closer to a centrosymmetric site, related to their distribution into the Sr₂LuF₇ NCs. As it is wellknown, the 392 nm excitation is not selective and equally excites all Eu³⁺ ions, so the R value obtained is averaged over all sites and corresponds to a dominant contribution from the volume NCs sites. On the contrary, by exciting at 463 nm, an R value of 1.6 is obtained. This value is lower than the one obtained for the sample treated at 200 °C (R = 4.3) and those obtained, under the same excitation wavelength, for Eu³⁺ doped nGCs previously studied by authors comprising KYF₄ (R= 3.3) [13] and YF₃ (R=4) [12] NCs respectively. Accordingly, non-centrosymmetric environments for Eu³⁺ ions remaining in the glassy phase and near the surface sites are assigned in this case.

In order to confirm the presence of an important fraction of Eu^{3+} ions inside the Sr_2LuF_7 NCs, the photoluminescence decay curve of the 5D_0 level, exciting at 392 nm and detecting the 593 nm emission was obtained, see inset in Fig. 4. The decay curve shows a single exponential behaviour with a lifetime value of 9.3 ms, comparable to the previously obtained values for the authors in similar nGCs systems [12,13,38], while the short decay component ascribed to Eu^{3+} ions in the glassy phase was not observed, showing that Eu^{3+} ions were distributed dominantly into the Sr_2LuF_7 NCs.

3.2 Up-conversion luminescence

Next, in order to take advantage of these new nGCs based on low phonon energy Sr_2LuF_7 NCs, nGCs co-doped with $Yb^{3+}-Tm^{3+}$, $Yb^{3+}-Er^{3+}$ and $Yb^{3+}-Ho^{3+}$ ions, were prepared and their UV, visible and NIR UC emissions under 980 nm excitation, were studied.

Fig. 5 shows UC emission spectra of 1.0Yb^{3+} - 0.1Tm^{3+} (mol %) co-doped nGCs, heat-treated at 700 °C, under 980 nm IR excitation and pump powers up to 200 mW. An intense blue emission, visible to the naked eye, is observed even for pump power as low as 25 mW. The visible UC spectra show the dominant blue emission, centered at 451 and 477 nm, along with a weaker red one, at around 650 nm, assigned to the $^{1}\text{D}_{2} \rightarrow ^{3}\text{F}_{4}$, $^{1}\text{G}_{4} \rightarrow ^{3}\text{H}_{6}$ and $^{1}\text{G}_{4} \rightarrow ^{3}\text{F}_{4}$ transitions of $^{1}\text{Tm}^{3+}$ ions, respectively. The possible mechanism responsible for these emissions involves, first, the Yb³⁺ transition: $^{2}\text{F}_{7/2} \rightarrow ^{2}\text{F}_{5/2}$, resonant with the IR excitation. Next, subsequent efficient ET processes from Yb³⁺ to Tm³⁺ ions populate Tm³⁺: $^{3}\text{H}_{5}$, $^{3}\text{F}_{3,2}$ and $^{1}\text{G}_{4}$ levels, involving 1, 2 and 3 photons, respectively, while the $^{1}\text{D}_{2}$ level would correspond to a 4-photon UC process, assisted by the cross relaxation (CR) mechanism $^{3}\text{F}_{3,2} + ^{3}\text{H}_{4} \rightarrow ^{3}\text{H}_{6} + ^{1}\text{D}_{2}$ of Tm³⁺ ions [8, 39-42] (see energy level diagram in the right inset in Fig.5).

In addition, other UC emissions are also observed in the NIR and UV ranges of the spectra. On one hand, the emission at 802 nm, ascribed to ${}^{3}H_{4} \rightarrow {}^{3}H_{6}$ transition, is achieved after non-radiative de-excitation from ³F_{3,2} level. On the other hand, UV emissions at 362, 350 and 290 nm are assigned to ${}^{1}D_{2} \rightarrow {}^{3}H_{6}$, ${}^{1}I_{6} \rightarrow {}^{3}F_{4}$ and ${}^{1}I_{6} \rightarrow {}^{3}H_{6}$ transitions respectively, where the upper excited level, ¹I₆, can be efficiently populated by ET from Yb³⁺ ions by the channel Yb³⁺: ${}^{2}F_{5/2} + Tm^{3+}$: ${}^{1}D_{2} \rightarrow Yb^{3+}$: ${}^{2}F_{7/2} + Tm^{3+}$: ${}^{1}I_{6}$, (see right inset in Fig.5). It should be noticed that the emissions coming from these levels, ¹D₂ and ¹I₆, have not been previously observed in Yb³⁺-Tm³⁺ co-doped Sr₂LuF₇ NCs [27]. It can also be seen that by increasing the pump power, high-energy UC emissions, from ¹D₂ and ¹I₆ levels, enhance faster than the other UC emissions. This fact implies that pump power density results critical in optimizing the population of higher energy levels and therefore in obtaining more efficient UC emissions, in particular in the UV range. Besides, a progressive change of the relative intensities in the UC emissions can be also observed, when increasing the heat-treatment temperature of these nGCs, from 300 to 700 °C (see left inset in Fig.5), showing a shortening of interionic distances, favouring the ET processes and thus enhancing the high energetic UC emissions.

Finally, in order to complete the luminescent study, UC spectra of 1.0Yb^{3+} - 0.1Er^{3+} and 1.0Yb^{3+} - 0.1Ho^{3+} co-doped nGCs heat-treated at 700 °C, were measured under 980 nm excitation at 200 mW pump power (see Fig.6(a) and (b) respectively). Moreover, corresponding precursor glasses heat treated at 200 °C were measured under the same conditions, showing a luminescence practically negligible (not shown). For the Yb^{3+} - Er^{3+} co-doped nGCs, the observed emission peaks at 407, 523-541 and 654 nm can be assigned to ${}^2\text{H}_{9/2} \rightarrow {}^4\text{I}_{15/2}$ (blue), ${}^4\text{S}_{3/2}({}^2\text{H}_{11/2}) \rightarrow {}^4\text{I}_{15/2}$ (green) and ${}^4\text{F}_{9/2} \rightarrow {}^4\text{I}_{15/2}$ (red) transitions of Er^{3+} ions (see energy levels diagram in the inset of Fig.6(a)). On the other hand, the corresponding UC emission spectrum of Yb^{3+} - Ho^{3+} co-doped nGCs presents red and green emissions, located at 540 and 650 nm, which are assigned to the ${}^5\text{S}_2({}^5\text{F}_4) \rightarrow {}^5\text{I}_8$ and ${}^5\text{F}_5 \rightarrow {}^5\text{I}_8$ transitions of Ho^{3+} ions respectively (see energy level diagram in the inset of Fig. 6(b)).

The UC mechanism in Yb^{3+} - Er^{3+} and Yb^{3+} - Ho^{3+} co-doped systems has been extensively investigated [20, 43]. Under 980 nm excitation, an initial ET from Yb^{3+} ions in the $^2F_{5/2}$ excited level to the Ho^{3+} or Er^{3+} ions, populates the 5I_6 and $^4I_{11/2}$ levels respectively. Next, a second ET from Yb^{3+} ions populates the corresponding emitting

levels (see insets in Fig.6), giving rise to intense red and green emissions in both codoped nGCs systems, involving 2-photon processes. Moreover, in both cases the contribution of the green emission is dominant, as it is quantified by the CIE formalism [44], with corresponding colour coordinates (0.308;0.668) for Yb³⁺-Er³⁺ and (0.309;0.674) for Yb³⁺-Ho³⁺ co-doped nGCs, located near the border of the green region. Moreover, taking into account that the colour coordinates for the Yb³⁺-Tm³⁺ co-doped nGCs, also treated at 700 °C, are (0.183;0.106) located near the border of the blue region, it should be possible to generate white light through the adequate combination of Yb³⁺, Tm³⁺ and Er³⁺ or Ho³⁺ ions doping level in the present Sr₂LuF₇ nGCs. Research along this line is currently been carried out.

Conclusions

A novel transparent Eu³⁺ -doped or Yb³⁺-Tm³⁺, Yb³⁺-Er³⁺ and Yb³⁺-Ho³⁺ co-doped nGCs containing cubic Sr₂LuF₇ NCs, confirmed by XRD and HRTEM images, were successfully developed by the sol-gel method and posterior thermal treatments. The use of Eu³⁺ as structural probe ion revealed different environments for RE ions and suggested that an important fraction of these ones are located into the nanocrystalline Sr₂LuF₇ phase. Main UV, VIS and NIR UC emissions were analysed in the Yb³⁺-Tm³⁺ co-doped nGCs as a function of pump-power and heat-treatment temperature. Green and red UC emissions were observed in Yb³⁺-Er³⁺ and Yb³⁺-Ho³⁺ co-doped nGCs and their corresponding ET mechanisms were described. Results obtained suggest that these systems can be considered for potential optical applications as high efficient UV-VIS up-conversion materials in solid state lasers and photonic integrated devices.

Acknowledgments

The authors would like to thank Fundación CajaCanarias (NAFOWLEDs) and Ministerio de Economía y Competitividad (MAT2014-57551-R (LUNALEDs) for their financial support. We also would like to thanks Mrs. Julia Troyano for her valuable contribution and suggestions.

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Figure captions

- **Fig.1.** XRD patterns of RE^{3+} doped- Sr_2LuF_7 nGCs heat-treated at indicated temperatures. Inset shows the transmittance curve of the transparent nGC heat-treated at 700 °C.
- **Fig. 2.** (a) TEM and (b) HRTEM images of RE³⁺ doped-Sr₂LuF₇ nGCs heat treated at 700 °C. Inset shows the power spectrum (FFT patern) and filtered higher-contrasted image of the squared NC.
- **Fig. 3**. Emission spectra of Eu³⁺ doped-Sr₂LuF₇ nGCs heat-treated at indicated temperatures, exciting at 392 nm. All spectra have been normalized at 590 nm (${}^5D_0 \rightarrow {}^7F_1$ transition). Energy levels diagram of Eu³⁺ ions is included in the inset.
- **Fig. 4**. Excitation and emission spectra of Eu³⁺ doped-Sr₂LuF₇ nGCs heat-treated at 700 °C, detecting and exciting at indicated wavelengths. Excitation spectra have been normalized at 525 nm ($^7F_0 \rightarrow ^5D_1$ transition) and the emission spectra at their corresponding maxima. Inset shows photoluminescence decay curve of this nGC, excited at 392 nm, monitoring the 592 nm emission.
- **Fig. 5**. UC emission spectra of 1.0Yb^{3+} - 0.1Tm^{3+} co-doped- $\text{Sr}_2 \text{LuF}_7$ nGCs (mol%) heat treated at 700 °C, under excitation at 980 nm, at indicated pump powers. Right inset shows the energy level diagrams of Yb^{3+} and Tm^{3+} ions with main UC emissions and corresponding population mechanisms. Left inset shows UC emission spectra of 1.0Yb^{3+} - 0.1Tm^{3+} co-doped-nGCs (mol%) heat-treated at indicated temperatures, under excitation at 980 nm and 200 mW of pump power, along with a photograph of the nGC heat treated at 700 °C. All spectra have been normalized at 802 nm ($^3 \text{H}_4 \rightarrow ^3 \text{H}_6$ transition).
- **Fig. 6.** UC emission spectra of (a) 1.0Yb^{3+} - 0.1Er^{3+} and (b) 1.0Yb^{3+} - 0.1Ho^{3+} co-doped-nGCs (mol%) heat treated at 700 °C, under excitation at 980 nm and 200 mW of pump power. Insets show the energy level diagrams of Er^{3+} and Ho^{3+} ions and their corresponding photographs. Spectra have been normalized at their corresponding maxima.

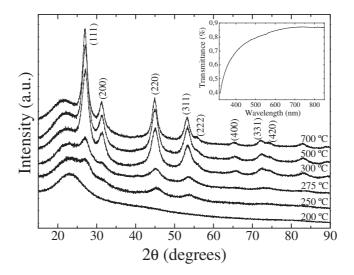


Fig. 1.

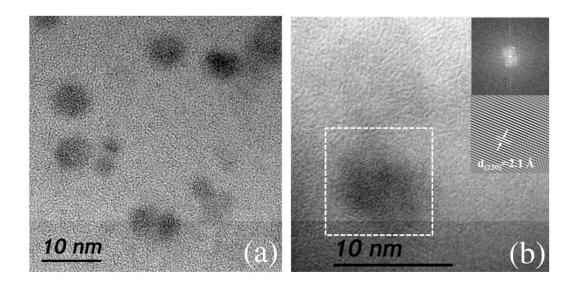


Fig. 2.

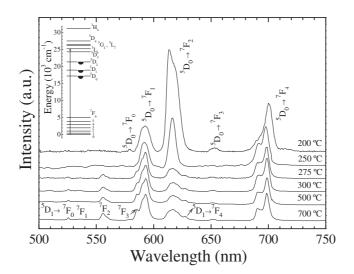


Fig. 3.

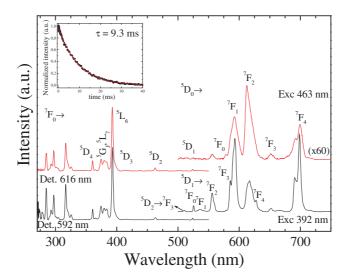
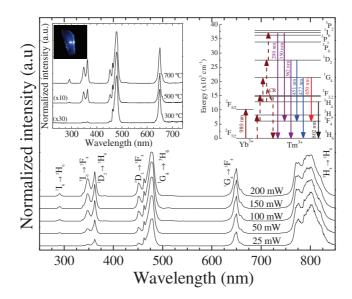


Fig. 4.



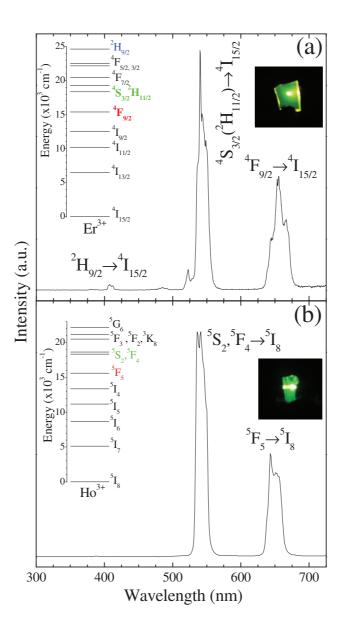


Fig. 6.